

# Flanges and Fittings

ISO-KF, ISO-K, ISO-F, CF

280.00.02

Excerpt from the Leybold Full Line Catalog 2018

Catalog Part Flanges and Fittings



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# General to Flanges and Fittings

## Introduction

According to DIN 28 400, the term "Ultra-high Vacuum (UHV)" designates the pressure range below  $10^{-7}$  mbar.

Several physical quantities, such as mean free path, monolayer time, flow density of the particles impinging on the walls, leak rate and the degassing rate are of significance in the characterization of this pressure range. For the definitions of these quantities refer to technical publications on this subject.

In order to attain or maintain pressures below  $10^{-7}$  mbar, the following pre-conditions must be met:

- The vapor pressure of the pump fluid or lubricant should be in accordance with the desired ultimate pressure
- the leak and degassing rates of the entire apparatus including its installations must be extremely low.

Generally, both leak rate and back-streaming effects through the pump can be kept at sufficiently low levels by using suitable UHV sealing materials and pumps.

However, a sufficiently low outgassing rate can only be achieved by baking out the entire apparatus at temperatures of about 300 °C (572 °F) for a longer period of time. It is only under these conditions that the mono-layers of atoms or molecules, which attach quite firmly to the surfaces of the vacuum apparatus including its installations, are desorbed.

Consequently, components for UHV systems are generally made of stainless steel. Metal gaskets, ceramic feedthroughs and bakeable observation windows are used exclusively.

For applications in the extreme UHV range (XHV) the outgassing rate of the CF flanges and the UHV components can be reduced by about two orders of magnitude by a special degassing process.

The high standard of development and manufacture combined with the use of high quality materials guarantee that UHV components from Leybold Vacuum are able to meet even the most demanding requirements.

## Advantages to the User

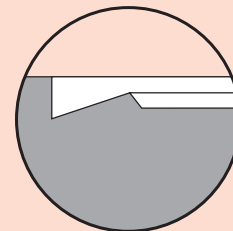
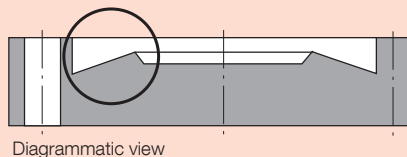
- Stabilized Leybold knife-edge
- High reliability
- Special knife edge profiles ensure the highest degree of leak tightness
- Flange connection can be baked out up to 450 °C (842 °F)
- Easy to assemble, helium-tight
- Symmetrical flange connection
- Equal sealing profiles
- Small outside diameter with respect to the nominal width
- Can be joined by welding or brazing using any desired process, also with other nickel chromium steel grades
- For use either with a flat gasket made of OFHC copper (oxygen-free) or FPM (FKM) O-ring
- Self-centering
- Fixed and rotary flanges in almost any size

# These Arguments Prove Leybold's QUALITY

- Availability of all components at short notice
- Worldwide advice at any time to answer your questions relating to vacuum systems
- Utilization of most advanced manufacturing methods
- Environment-friendly cleaning baths with complete waste disposal and recycling facilities
- Environment-friendly and secure packaging
- Total Quality Management methods during all processing stages
- Controlled material quality
- Compatible to your existing flanges of the same system
- Highly leak-tight down to leak rates of  $1 \times 10^{-9}$  mbar x l/s; all components are subjected to a helium leak test
- Low outgassing rates of the materials through
  - choice of the right material quality, especially for vacuum apparatus
  - excellent cleaning methods
- Documentation available for all components

- The well-proven Leybold geometry for the cutting edges

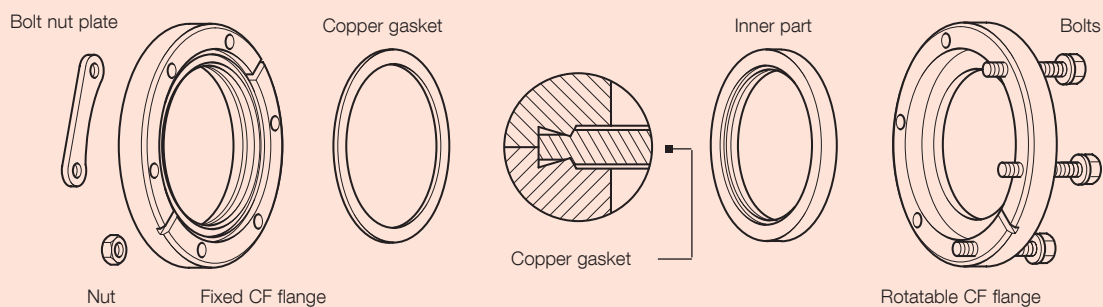
## The stabilized Leybold profile for the cutting edges



- Forged steel materials of high tensile strength and density
- Material quality for standard applications DIN 1.4301 corresponds to AISI 304
- Tightly checked, **close dimensional tolerances** for the entire sealing geometry
- **Low degassing rates** of the tube material used

## Advantages

Reliable sealing of UHV connections  
over hundreds of  
heating cycles



## General

Vacuum systems (i.e. systems for pressures ranging from 2.5 bar to  $10^{-9}$  mbar ( $1.9 \times 10^{-3}$  Torr to  $0.75 \times 10^{-9}$  Torr)) are quickly and easily assembled owing to the modular construction principle which is based on interchangeable standard components by means of vacuum-tight, demountable flange connections. Individual components may be exchanged easily at any time. Depending on the intended use and size of the connection, flanges of different types have been developed. The ISO-KF flange connection was developed by Leybold many years ago and has been widely accepted by all users of vacuum equipment. This catalog part lists all flange connections and fittings including adaptors for ultra-high vacuum components.

Components marked with [ $< 1000$  mbar ( $< 750$  Torr)] are not allowed for use at pressures exceeding 1000 mbar abs.

The components and flange connections are intended for use in connection with vacuum systems. They have not been designed to support mechanical loads. All loads must be supported separately at the connection components.

When mounting turbo molecular vacuum pumps onto flanges the maximum crash momentum needs to be considered. Additional fixing of the pump might be necessary.

## Flange Designations

The designations used by Leybold Vacuum for clamp flanges, fixed flanges (bolted) and collar flanges with retaining rings correspond both to the international standards <sup>1)</sup> and to the usual nomenclature in vacuum technology.

## Materials

### Stainless Steel

German Material No.	AISI/SAE	DIN Designation
1.4301	304	X5 CrNi 18 10
1.4305	303	X10 CrNi S 18 9
1.4306	304 L	X2 CrNi 19 11
1.4310	301	X12 CrNi 17 7
1.4401	316	X5 CrNiMo 17 12 2
1.4404	316 L	X2 CrNiMo 17 12 2
1.4435	316 L	X2 CrNiMo 18 14 3
1.4541	321	X10 CrNiTi 18 9
1.4571	316 Ti	X6 CrNiMoTi 17 12 2
1.4552	–	X5 CrNiNb 18 9

### Aluminium

German Material No.	AISI	DIN Designation
3.0255.10	AA 1050 1-0	Al 99.5 w
3.2162.05	380.0 (AA)	GD-AISi8Cu3
3.2315.08	6082-F (AA)	AlMgSi1
3.2315.71	6082-T6	AlMgSi1
3.2315.72	6063 (AA)	AlMgSi1
3.2381.02	520.0 (AA)	GK AISi 10 Mg
3.2381.62	520.0 (AA)	GK AISi 10 Mgwa
3.2582.05	160 X	GD-AISi 12

JIS	AISI	DIN Designation
ADC12	383	AISi11Cu2(Fe)

<sup>1)</sup> The nominal width DN corresponds only approximately to the inner diameter, i.e. is not necessarily identical to the inner diameter. Differences in the actual inner diameter are quite normal in practice and do not contravene standards.

### Steel

German Material No.	AISI	DIN Designation
1.0037	–	St 37-2
1.0308	–	St 35
1.0831	–	St 52
1.1141	–	CK 15
1.1181	–	CK 35

### Gaskets

Code Designation	Chemical Designation	Typical Trade Name
CR	Chloroprene-caoutchouc	Neoprene
FPM (FKM)	Fluor-caoutchouc	Viton®
NBR	Acrylonitrile-butadienrubber	Perbunan®
PTFE	Polytetrafluor-ethylene	Teflon®
EPDM	Ethylene propylene dien rubber	–

### Hoses and Tubes

Code Designation	Chemical Designation	Typical Trade Name
NR	Natural rubber	–
PVC	Polyvinylchloride	–

# The Right Connection from Leybold

**ISO-F**

1. Flange
2. Vacuum sealing disk consisting of centering ring and O-ring gasket with outer support ring
3. ISO-K flange
4. Bolt with nut
5. Collar flange with retaining ring

**ISO-KF**

1. ISO-KF flanges
2. Centering ring with O-ring gasket
3. Clamping ring

**ISO-KF clamp flange connection**

2. Adaptor reducer ISO-K - ISO-KF
3. Centering ring with O-ring gasket
4. Flexible vacuum tubing
5. Clamping quick-release ring
6. Tee
7. Clamp
8. Elbow
9. PVC coated vacuum tubing
10. Cross
11. Blank flange
12. Small flange with hose nozzle

**ISO-K**

1. ISO-K flange
2. Centering ring with O-ring gasket and outer support ring
3. Clamp

**ISO-K clamp flange connection**

**CF**

**CF flange connection**

2. Reducer / ISO-K-CF
3. Adaptor CF-ISO-K/ISO-KF
4. Double cross
5. Adjustment piece
6. Elbow
7. Ceramic intermediate piece
8. Tee
9. UHV observation window
10. Blank flange

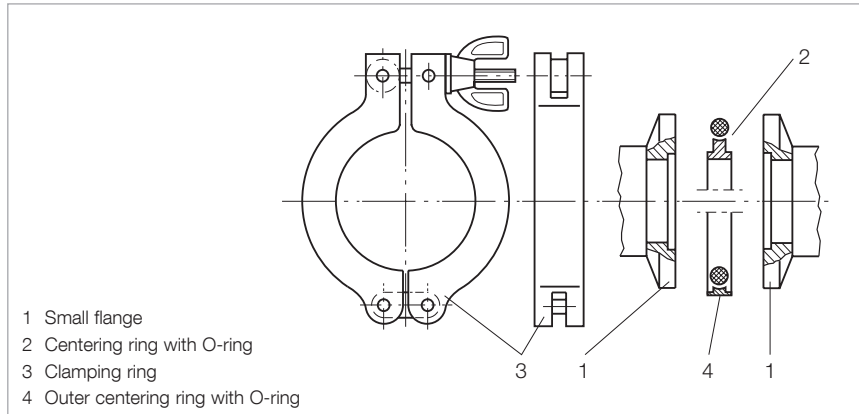
**CF flange connection**

1. ISO-K flange
2. Centering ring with O-ring gasket and outer support ring
3. Clamp
4. Tee
5. Cross with lateral DN 10/40 ISO-KF flanges
6. Elbow
7. Flexible vacuum tubing
8. Cross
9. Intermediate flange with gauge port
10. Clamp flange with tubulation
11. Blank flange
12. Flexible compensation element

# Flange Connections

## ISO-KF Connection

The ISO-KF connection (to DIN 28 403 and ISO 2861) permits rapid fitting and replacement of components in vacuum systems. It consists of two symmetrical ISO-KF flanges **(1)**, a centering ring with O-ring gasket **(2)** and a clamping ring **(3)**. High vacuum tight ISO-KF connections can be made without the use of tools simply by turning the wing nut of the clamping ring.

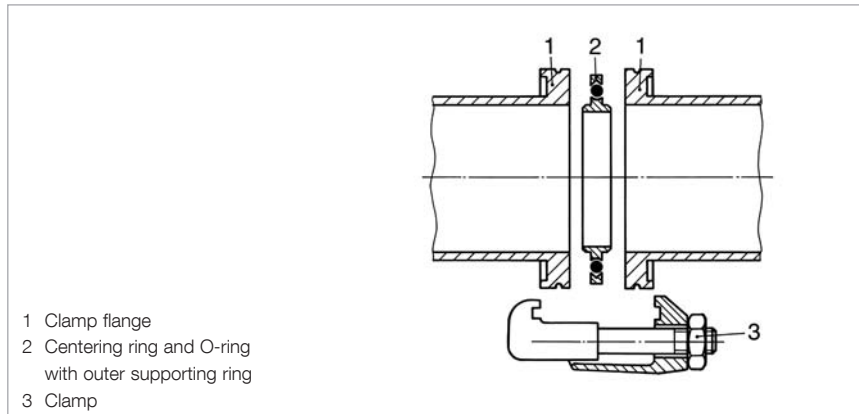


ISO-KF flange connection

## ISO-K Clamp Flange Connection

The clamp flange connection (to DIN 28 404 and ISO 1609) allows components from DN 63 to DN 630 to be connected in any position regardless of the bolt hole arrangement on any fixed flanges.

It consists of two clamp flange components **(1)**, a centering ring **(2)** with an outer ring enclosing the O-ring gasket, and several clamps **(3)** which the connection is assembled and tightened with. Since the centering ring can be firmly inserted into the centering groove of the flange, even horizontal connections are quickly and easily fitted.



ISO-K clamp flange connection



## ISO-F / DIN Fixed Bolted Flange Fittings

With the appropriate collar flanges, the clamp flange can be connected to various fixed bolted flange systems (ISO-F, DIN EN 1092-1, etc.) see figures in chapter "ISO-F and DIN EN 1092-1 Fixed Flange Fittings".

## CF Flanges and Components

The CF flange connection consists of two geometrically identical flanges with a flat gasket made of OFHC copper, bolts and nuts and washers.

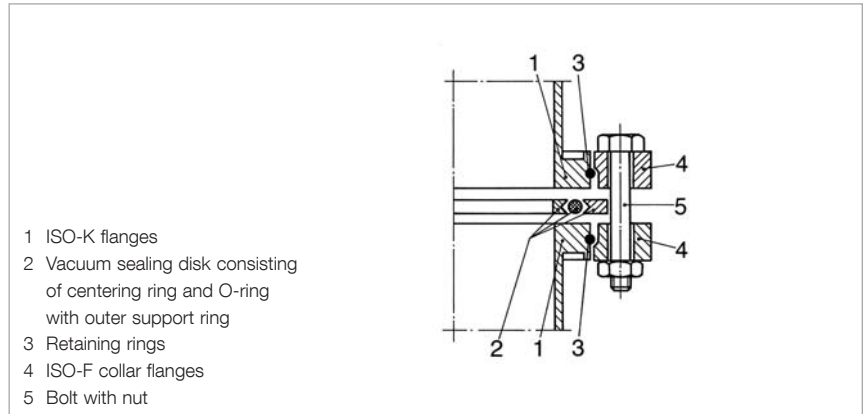
CF components are made of selected, corrosion resistant types of stainless steel.

All components are inside welded to prevent right from the beginning any cracks or pocket holes which might constitute a so-called virtual leak.

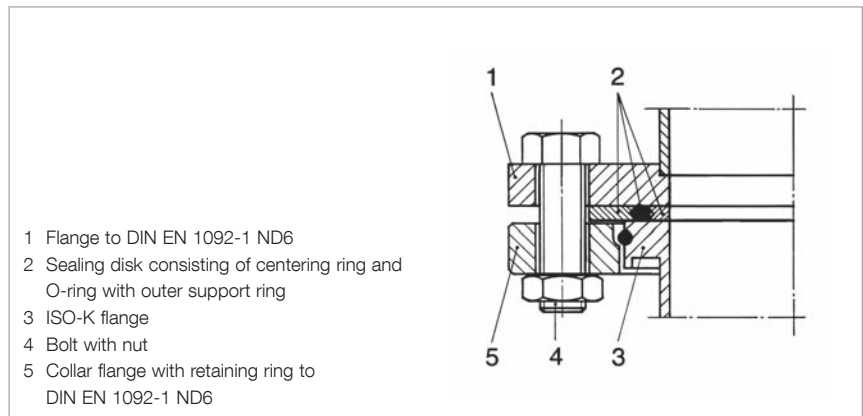
## Bake Out Temperatures for the Gaskets

CR and FPM (FKM) gaskets can be inserted in all listed flange types, while aluminium gaskets may be used for higher vacuum requirements.

CR gaskets can be used in the temperature range from -40 °C to +100 °C [-40 °F to +212 °F] (max. bakeout temperature), FPM (FKM) gaskets from -15 °C to +150 °C [+5 °F to +302 °F] (max. bakeout temperature). Aluminium gaskets from -196 °C to +200 °C [-321 °F to +392 °F] (max. bakeout temperature gradient;  $\Delta T$  max. 2.5 °/min).



Clamped flange connection with collar flanges



Connection between a DIN EN 1092-1 ND 6 flange and an ISO-K flange with DIN EN 1092-1 collar flange

## ISO-KF Flange Fittings and Components

### **DN 16 ISO-KF to DN 50 ISO-KF Aluminium Design (to DIN 28 403) [Tubes similar DIN 28 403]**

The small flange connection developed by Leybold has become the basis of the international standard for vacuum technology.

#### **Advantages to the User (Aluminium and Stainless Steel)**

- Quick, safe and reliable
- No tools are need to provide a vacuum-tight seal
- Suitable down to pressures of  $10^{-7}$  mbar ( $0.75 \times 10^{-7}$  Torr)
- Suitable up to pressures of 2.5 bar (36 psi) with inner centerring ring and clamping ring/quick clamping ring
- Suitable up to pressures of 5 bar (33 psi) with outside ring resp. ultra sealing ring and 3-part clamping ring
- Easy to disassemble and clean
- In the case of special requirements as to degassing for the purpose of reducing the outgassing rate and in case of special requirements as to corrosion resistance, we recommend the use of stainless steel components.

#### **Additional Benefits of the Stainless Steel Types**

- With metal seals suitable for pressures down to  $10^{-9}$  mbar ( $0.75 \times 10^{-9}$  Torr)
- Can be baked out up to 200 °C (392 °F) when using metal seals or UHV aluminium rings
- Can be degassed up to 150 °C (302 °F) with FPM (FKM) gaskets
- Corrosion resistant
- Low degassing rate

#### **Flexible Compensation Elements**

Vacuum systems and pump systems often require components which are capable of protecting sensitive instruments against impacts or excessive vibrations while linking tubes at the same time.

#### **Advantages to the User**

- Easy and quick to install
- Safe and reliable
- Tubes may be turned in any direction
- No centering and sealing ring required
- Capable of withstanding temperatures up to 80 °C (176 °F)
- Suitable for pressures down to  $10^{-5}$  mbar ( $0.75 \times 10^{-5}$  Torr)

#### **Quick Clamping Ring**

##### **Advantages to the User**

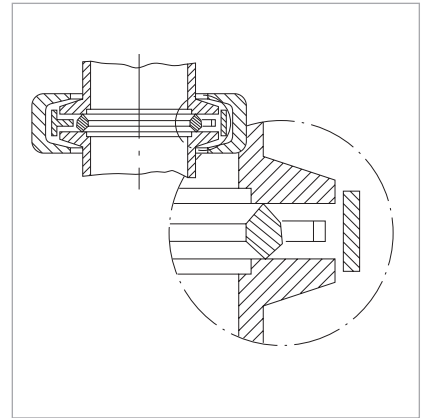
- Quick and effective fitting and disassembly
- Can be fitted with one hand
- Closing action via lever with clamping spring
- Corrosion resistant



Fitting a centering ring to an ISO-KF component



Quick clamping ring



Small flange connection with ultra sealing ring



Fitting an elbow



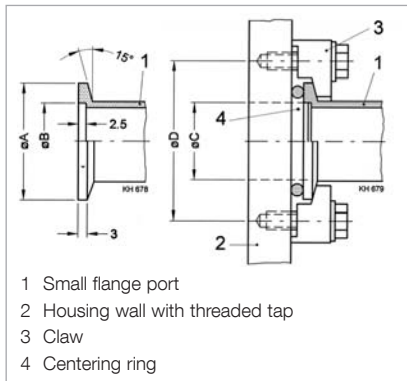
Clamping ring for ultra sealing disk



Small flange connection with clamping ring



Small flange components made of stainless steel

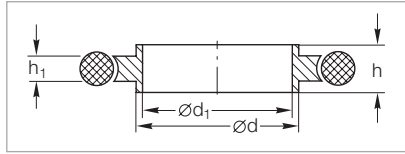
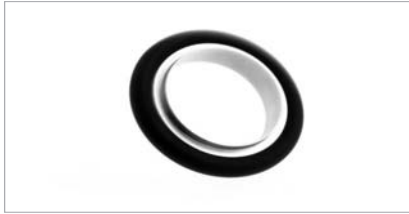


Small flange connection

### Technical Data

Nominal diameter		A	B	C	D	Number of claws
DN 10 ISO-KF	mm	30.0	12.2	12.2	45.0	4
	in.	1.18	0.48	0.48	1.77	
DN 16 ISO-KF	mm	30.0	17.2	17.2	45.0	4
	in.	1.18	0.68	0.68	1.77	
DN 25 ISO-KF	mm	40.0	26.2	26.2	55.0	4
	in.	1.57	1.03	1.03	2.17	
DN 40 ISO-KF	mm	55.0	41.2	41.2	71.0	4
	in.	2.17	1.62	1.62	2.80	
DN 50 ISO-KF	mm	75.0	52.4	52.4	91.0	4
	in.	2.95	2.06	2.06	3.58	

## Centering Rings (Al AW-6082-T6/Stainless Steel 1.4301) with O-Ring (CR / FPM (FKM))



Dimensional drawing for the centering rings with O-ring

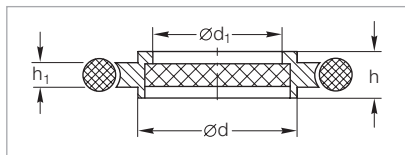
### Technical Data

DN	ISO-KF	10	16	20	25	32	40	50
d	mm (in.)	12 (0.47)	17 (0.67)	22 (0.87)	26 (1.02)	34 (1.34)	41 (1.61)	52 (2.05)
d <sub>1</sub>	mm (in.)	10 (0.40)	16 (0.63)	20 (0.79)	25 (0.98)	32 (1.26)	40 (1.57)	50 (1.97)
h	mm (in.)	8 (0.31)	8 (0.31)	8 (0.31)	8 (0.31)	8 (0.31)	8 (0.31)	8 (0.31)
h <sub>1</sub>	mm (in.)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)

### Ordering Information

Aluminum/CR	Part No.	<b>183 21</b>	<b>183 26</b>	<b>183 22</b>	<b>183 27</b>	<b>183 23</b>	<b>183 28</b>	<b>183 25</b>
Aluminum/FPM (FKM)	Part No.	<b>182 01</b>	<b>182 06</b>	<b>182 02</b>	<b>182 07</b>	<b>182 03</b>	<b>182 08</b>	<b>182 05</b>
Aluminum/FPM (FKM) (Set of 10 pcs)	Part No.	-	<b>210841V01</b>	-	<b>210843V01</b>	-	<b>210845V01</b>	-
	Part No.	-	-	<b>210842V01</b>	-	<b>210844V01</b>	-	<b>210846V01</b>
Stainless steel/FPM (FKM)	Part No.	<b>883 21</b>	<b>883 46</b>	<b>883 22</b>	<b>883 47</b>	<b>883 23</b>	<b>883 48</b>	<b>883 25</b>

## Centering Rings (Stainless Steel) with Sintered Metal Filter (Stainless Steel 1.4404 and O-Ring (FPM (FKM)))



Dimensional drawing for the centering rings with sintered metal filter and O-ring

Sintered metal filter:

Air throughput at 20 °C (68 °F) and 200 mbar differential pressure approx. 1 m<sup>3</sup> x h<sup>-1</sup> x cm<sup>2</sup>, pore size: 20 μm

### Technical Data

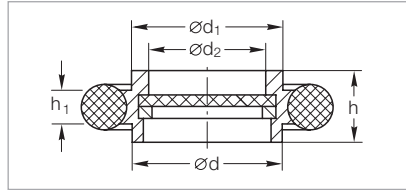
DN	ISO-KF	10	16	25	40	50
d	mm (in.)	12 (0.47)	17 (0.67)	26 (1.02)	41 (1.61)	52 (2.05)
d <sub>1</sub>	mm (in.)	8 (0.31)	14 (0.55)	23 (0.91)	38 (1.50)	48 (1.89)
h	mm (in.)	8 (0.31)	8 (0.31)	8 (0.31)	8 (0.31)	8 (0.31)
h <sub>1</sub>	mm (in.)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)

### Ordering Information

Stainless steel	Part No.	<b>883 50</b>	<b>883 51</b>	<b>883 52</b>	<b>883 53</b>	<b>883 54</b>
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Centering Rings with Fine Filter (Stainless Steel 1.4305) with O-Ring (FPM (FKM))



Dimensional drawing for the centering rings with fine filter

Filter material:  
Stainless steel mesh 1.4404,  
size of pore: 4  $\mu\text{m}$

Separation grade:  
1  $\mu\text{m}$  particles to 98%  
(Filter material not available separately)

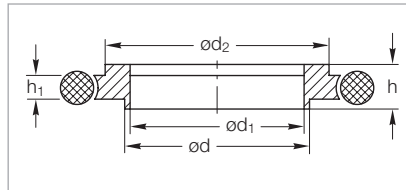
### Technical Data

DN	ISO-KF	10	16	25	40	50
d	mm (in.)	12 (0.47)	17 (0.67)	26 (1.02)	41 (1.61)	52 (2.05)
d <sub>1</sub>	mm (in.)	12 (0.47)	17 (0.67)	26 (1.02)	41 (1.61)	52 (2.05)
d <sub>2</sub>	mm (in.)	9 (0.35)	13 (0.51)	22 (0.87)	35.5 (1.4)	46 (1.81)
h	mm (in.)	8 (0.31)	8 (0.31)	8 (0.31)	8 (0.31)	8 (0.31)
h <sub>1</sub>	mm (in.)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)

### Ordering Information

Stainless steel	Part No.	883 95	883 96	883 97	883 98	883 99
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## Centering Ring Adaptors (Al AW-6082-T6/Stainless Steel 1.4301) with O-ring (NBR / FPM (FKM))



Dimensional drawing for the centering ring adaptors with O-ring

### Technical Data

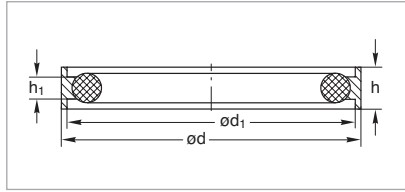
DN	ISO-KF	10/16	20/25	32/40
d	mm (in.)	12 (0.47)	22 (0.87)	34 (1.34)
d <sub>1</sub>	mm (in.)	10 (0.40)	20 (0.79)	32 (1.26)
d <sub>2</sub>	mm (in.)	17 (0.67)	26 (1.02)	41 (1.61)
h	mm (in.)	8 (0.31)	8 (0.31)	8 (0.31)
h <sub>1</sub>	mm (in.)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)

### Ordering information

Aluminium/FPM (FKM)	Part No.	182 56	182 57	182 58
Aluminium/FPM (FKM) (Set of 10 pcs)	Part No.	-	210848V01	-
Aluminium/NBR	Part No.	183 56	183 57	183 58
Stainless steel/FPM (FKM)	Part No.	883 56	883 57	883 58

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Outer Centering Rings (Al AW-6082-T6) with O-Ring (CR / FPM (FKM))



Dimensional drawing for the outer centering rings with O-ring

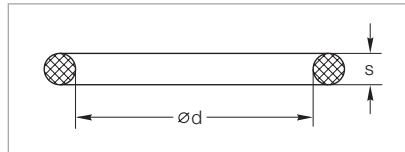
### Technical Data

DN	ISO-KF	10/16	20/25	32/40	50
d	mm (in.)	32 (1.26)	42 (1.65)	57 (2.24)	77 (3.03)
d <sub>1</sub>	mm (in.)	30.2 (1.19)	40.2 (1.58)	55.2 (2.17)	75.2 (2.96)
h	mm (in.)	7 (0.28)	7 (0.28)	7 (0.28)	7 (0.28)
h <sub>1</sub>	mm (in.)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)

### Ordering information

Aluminium/CR	Part No.	<b>183 50</b>	<b>183 51</b>	<b>183 52</b>	<b>183 59</b>
Aluminium/FPM (FKM)	Part No.	<b>183 53</b>	<b>183 54</b>	<b>183 55</b>	<b>183 60</b>

## Spare O-Ring Gaskets for ISO-KF Flange Connections



Dimensional drawing for the spare O-ring gaskets for ISO-KF flange connections

### Technical Data

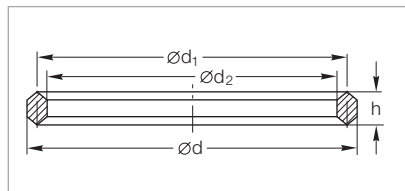
DN	ISO-KF	10	16 <sup>1)</sup>	20	25 <sup>1)</sup>	32	40 <sup>1)</sup>	50
d	mm (in.)	15 (0.59)	18 (0.71)	25 (0.98)	28 (1.10)	40 (1.57)	42 (1.65)	55 (2.17)
s	mm (in.)	5 (0.20)	5 (0.20)	5 (0.20)	5 (0.20)	5 (0.20)	5 (0.20)	5 (0.20)

### Ordering Information

FPM (FKM) (Set of 10 pcs)	Part No.	<b>ES210600</b>	-	<b>ES210610</b>	-	<b>ES210620</b>	-	<b>ES210630</b>
	Part No.	-	<b>ES210605</b>	-	<b>ES210615</b>	-	<b>ES210625</b>	-

<sup>1)</sup> Also for adaptor/centering rings

## Ultra Sealing Rings (Aluminium 3.2315.71)



Dimensional drawing for the ultra sealing rings

### Technical Data

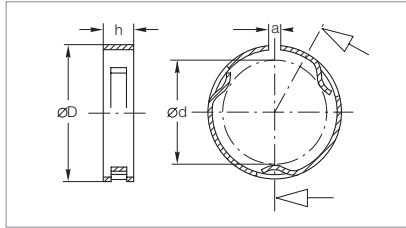
DN	ISO-KF	10/16	20/25	32/40	50
d	mm (in.)	25.6 (1.01)	35.6 (1.40)	50.6 (1.99)	65.6 (2.58)
d <sub>1</sub>	mm (in.)	22.6 (0.89)	32.6 (1.38)	47.6 (1.87)	62.6 (2.46)
d <sub>2</sub>	mm (in.)	19.6 (0.77)	29.6 (1.17)	44.6 (1.76)	59.6 (2.35)
h	mm (in.)	4.5 (0.18)	4.5 (0.18)	4.5 (0.18)	4.5 (0.18)

### Ordering Information

Aluminium (set of 3 pieces)	Part No.	<b>883 73</b>	<b>883 75</b>	<b>883 77</b>	<b>883 79</b>
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Outer Support Rings (Stainless Steel 1.4310) for Ultra Sealing Rings



Dimensional drawing for the outer support rings

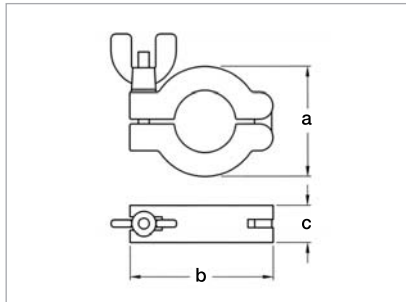
### Technical Data

DN	ISO-KF	10/16	20/25	32/40	50
a	mm (in.)	3 (0.12)	3 (0.12)	3 (0.12)	3 (0.12)
D	mm (in.)	32 (1.26)	42 (1.65)	57 (2.24)	77 (3.03)
d	mm (in.)	25 (0.98)	35 (1.38)	50 (1.97)	65 (2.56)
h	mm (in.)	7 (0.28)	7 (0.28)	7 (0.28)	7 (0.28)

### Ordering Information

Stainless steel	Part No.	883 74	883 76	883 78	883 69
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## Clamping Rings (ADC 12)



Dimensional drawing for the clamping rings

Max. torque at the wing nut: 2 Nm

### Technical Data

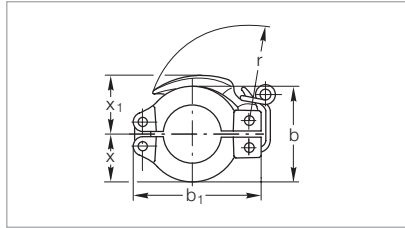
DN	ISO-KF	10/16	20/25	32/40	50
a	mm (in.)	45 (1.77)	55 (2.17)	70 (2.76)	92 (3.62)
b	mm (in.)	63 (2.48)	72 (2.83)	90 (3.54)	113 (4.45)
c	mm (in.)	16 (0.63)	16 (0.63)	16 (0.63)	20 (0.79)

### Ordering Information

Aluminium	Part No.	183 41	183 42	183 43	183 45
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

### Quick Clamping Rings (Aluminium 3.2582.05)



Dimensional drawing for the quick clamping rings

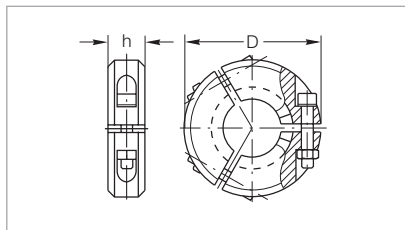
#### Technical Data

DN	ISO-KF	10/16	20/25	32/40
b	mm (in.)	45 (1.77)	55 (2.17)	70 (2.76)
b <sub>1</sub>	mm (in.)	61 (2.40)	72 (2.83)	90 (3.54)
r	mm (in.)	48 (1.89)	56 (2.20)	74 (2.91)
x	mm (in.)	22 (0.87)	27 (1.06)	35 (1.38)
x <sub>1</sub>	mm (in.)	30 (1.18)	34 (1.34)	44 (1.73)

#### Ordering Information

Aluminium	Part No.	183 46	183 47	183 48
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### Clamping Collars (Aluminium 3.2162.05) for Ultra Sealing Rings



Dimensional drawing for the clamping collars for ultra sealing rings

#### Technical Data

DN	ISO-KF	10/16	20/25	32/40	50
D	mm (in.)	52 (2.05)	75 (2.95)	90 (3.54)	115 (4.52)
h	mm (in.)	18 (0.71)	20 (0.79)	23 (0.90)	28 (1.10)
Hexagon socket screw to DIN 912	mm (in.)	M 4 x 30 (M 4 x 1.18)	M 6 x 30 (M 6 x 1.18)	M 8 x 35 (M 8 x 1.38)	M 8 x 50 (M 8 x 1.97)

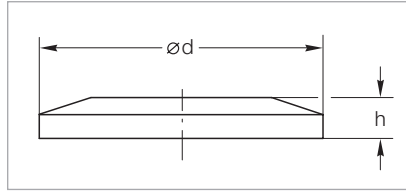
#### Ordering Information

Aluminium	Part No.	882 75	882 77	882 78	882 79
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.



## Blank Flanges (Al AW-6082-T6 / Stainless Steel 1.4301)



Dimensional drawing for the blank flanges

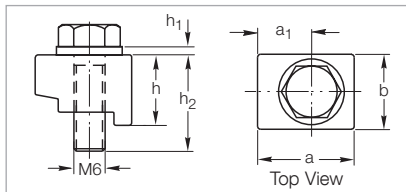
### Technical Data

DN	ISO-KF	10	16	25	40	50
d	mm (in.)	30 (1.18)	30 (1.18)	40 (1.57)	55 (2.17)	75 (2.95)
h	mm (in.)	5 (0.20)	5 (0.20)	5 (0.20)	5 (0.20)	6 (0.24)

### Ordering Information

Aluminium	Part No.	184 41	184 46	184 47	184 48	184 45
Stainless steel	Part No.	884 41	884 36	884 37	884 38	884 45

## Claw, complete (Aluminium 3.2315.08)



Dimensional drawing for the claw, complete

### Technical Data

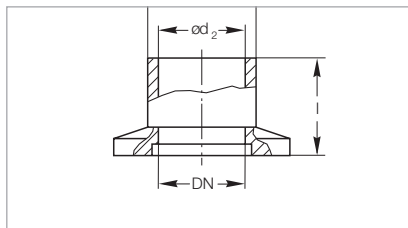
DN	ISO-KF	10 – 50
a	mm (in.)	19.5 (0.77)
$a_1$	mm (in.)	11.5 (0.45)
b	mm (in.)	14.0 (0.55)
h	mm (in.)	12.5 (0.49)
$h_1$	mm (in.)	1.6 (0.06)
$h_2$	mm (in.)	20.0 (0.79)

### Ordering Information

Aluminium (Set of 4 pieces)	Part No.	885 00
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

**ISO-KF Flanges with Short Tubulation (Steel 1.0037 / Stainless Steel 1.4301)  
Flange according DIN 28403; Tube diameter different**



Dimensional drawing for the ISO-KF flanges with short tubulation

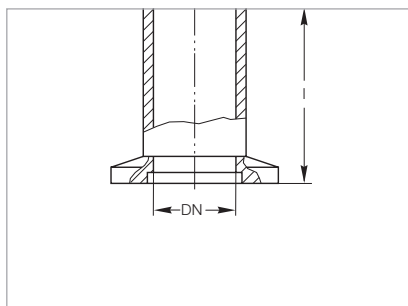
**Technical Data**

DN	ISO-KF	10	25	40	50
$d_1$ (Steel/Stainless steel)	mm (in.)	16/16 (0.63/0.63)	30/30 (1.18/1.18)	45/45 (1.77/1.77)	55/54 (2.17/2.13)
$d_2$ (Steel/Stainless steel)	mm (in.)	12/12 (0.47/0.47)	26/26 (1.02/1.02)	41/41 (1.61/1.61)	51/50 (2.01/1.97)
l	mm (in.)	20 (0.79)	20 (0.79)	20 (0.79)	20 (0.79)

**Ordering Information**

Steel	Part No.	<b>182 31</b>	<b>182 33</b>	<b>182 34</b>	<b>182 35</b>
Stainless steel	Part No.	<b>866 31</b>	<b>866 33</b>	<b>866 34</b>	<b>866 35</b>

**ISO-KF Flanges with Long Tubulation (Steel 1.0037 / Stainless Steel 1.4301)  
Flange according DIN 28403; Tube diameter different**



Dimensional drawing for the ISO-KF flanges with long tubulation

**Technical Data**

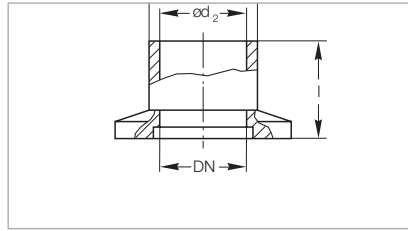
DN	ISO-KF	10	25	40	50
$d_1$ (Steel/Stainless steel)	mm (in.)	16/16 (0.63/0.63)	30/30 (1.18/1.18)	45/45 (1.77/1.77)	55/54 (2.17/2.13)
$d_2$ (Steel/Stainless steel)	mm (in.)	12/12 (0.47/0.47)	26/26 (1.02/1.02)	41/41 (1.61/1.61)	51/50 (2.01/1.97)
l	mm (in.)	70 (2.76)	70 (2.76)	70 (2.76)	70 (2.76)

**Ordering Information**

Steel	Part No.	<b>182 81</b>	<b>182 83</b>	<b>182 84</b>	<b>182 85</b>
Stainless steel	Part No.	<b>866 81</b>	<b>866 83</b>	<b>866 84</b>	<b>866 85</b>

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

**ISO-KF Flanges with Short Tubulation (Steel 1.0037 / Stainless Steel 1.4301)**  
**Flange and tube according DIN 28403**



Dimensional drawing for the ISO-KF flanges with short tubulation

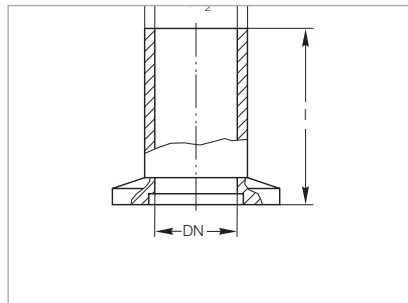
**Technical Data**

DN	ISO-KF	10	16	25	40	50
$d_1$	mm	14	20	28	44.5	57
	(in.)	(0.55)	(0.79)	(1.10)	(1.75)	(2.24)
$d_2$	mm	10	16	24	40.5	50.6
	(in.)	(0.39)	(0.63)	(0.94)	(1.59)	(1.99)
l	mm	20	20	20	20	20
	(in.)	(0.79)	(0.79)	(0.79)	(0.79)	(0.79)

**Ordering Information**

Steel	Part No.	<b>182 31D</b>	<b>182 32</b>	<b>182 33D</b>	<b>182 34D</b>	<b>182 35D</b>
Stainless steel	Part No.	<b>866 31D</b>	<b>866 32</b>	<b>866 33D</b>	<b>866 34D</b>	<b>866 35D</b>

**ISO-KF Flanges with Long Tubulation (Steel 1.0037 / Stainless Steel 1.4301)**  
**Flange and tube according DIN 28403**



Dimensional drawing for the ISO-KF flanges with long tubulation

**Technical Data**

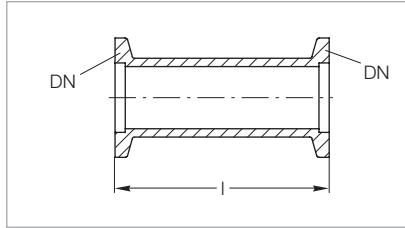
DN	ISO-KF	10	16	25	40	50
$d_1$	mm	14	20	28	44.5	57
	(in.)	(0.55)	(0.79)	(1.10)	(1.75)	(2.24)
$d_2$	mm	10	16	24	40.5	50.6
	(in.)	(0.39)	(0.63)	(0.94)	(1.59)	(1.99)
l	mm	70	70	70	70	70
	(in.)	(2.76)	(2.76)	(2.76)	(2.76)	(2.76)

**Ordering Information**

Steel	Part No.	<b>182 81D</b>	<b>182 82</b>	<b>182 83D</b>	<b>182 84D</b>	<b>182 85D</b>
Stainless steel	Part No.	<b>866 81D</b>	<b>866 82</b>	<b>866 83D</b>	<b>866 84D</b>	<b>866 85D</b>

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

### Intermediate Pieces (Al AW-6082-T6 / Stainless Steel 1.4301)



Dimensional drawing for the intermediate pieces

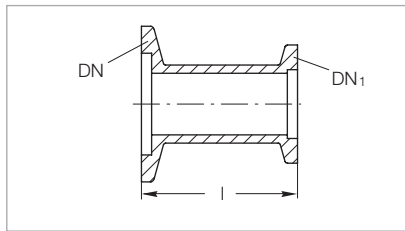
#### Technical Data

DN	ISO-KF	16	25	40
l	mm (in.)	80 (3.15)	100 (3.94)	130 (5.12)

#### Ordering Information

Aluminium	Part No.	<b>184 80</b>	<b>184 81</b>	<b>184 82</b>
Stainless steel	Part No.	<b>884 17</b>	<b>884 18</b>	<b>884 19</b>

### Reducers (Al AW-6082-T6 / Stainless Steel 1.4301)



Dimensional drawing for the reducers

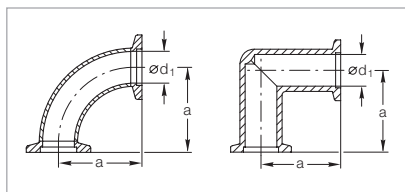
#### Technical Data

DN/DN <sub>1</sub>	ISO-KF	25/16	40/16	40/25	50/40
l	mm (in.)	40 (1.57)	40 (1.57)	40 (1.57)	40 (1.57)

#### Ordering Information

Aluminium	Part No.	<b>183 86</b>	<b>183 89</b>	<b>183 87</b>	<b>183 88</b>
Stainless steel	Part No.	<b>885 04</b>	<b>885 07</b>	<b>885 05</b>	<b>885 06</b>

### Pipe Bend 90° (Stainless Steel 1.4301) / Mitred Elbow 90° (Aluminium 3.2315.08)



Dimensional drawings for the pipe bends 90° (stainless steel, left) and the mitred elbows 90° (aluminium, right)

#### Technical Data

DN	ISO-KF	16	16	25	25	40	40	50
a	mm (in.)	40 (1.57)	40 (1.57)	50 (1.97)	50 (1.97)	65 (2.56)	65 (2.56)	70 (2.76)
d <sub>1</sub>	mm (in.)	16 (0.63)	15 (0.59)	25 (0.98)	25 (0.98)	41 (1.62)	41 (1.62)	49 (1.93)
Conductance	l/s	6.5	-	18.9	-	56.5	-	-

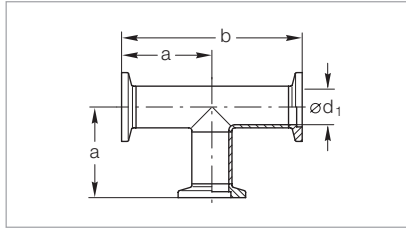
#### Ordering Information

Aluminium	Part No.	<b>184 36</b>	-	<b>184 37</b>	-	<b>184 38</b>	-	-
Stainless steel	Part No.	-	<b>884 61</b>	-	<b>884 62</b>	-	<b>88464</b>	<b>884 65</b>

Not suited for the mounting of turbo molecular pumps

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Tees (Aluminium 3.2315.08 / Stainless Steel 1.4301)



Dimensional drawing for the tees

### Technical Data

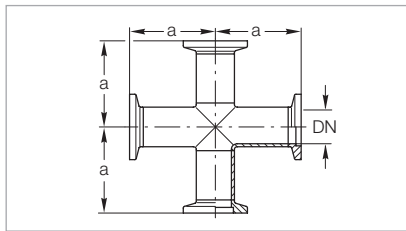
DN	ISO-KF	16	16	25	25	40	40	50
a	mm (in.)	40 (1.57)	40 (1.57)	50 (1.97)	50 (1.97)	65 (2.56)	65 (2.56)	70 (2.76)
b	mm (in.)	80 (3.15)	80 (3.15)	100 (3.94)	100 (3.94)	130 (5.12)	130 (5.12)	140 (5.51)
d <sub>1</sub> (aluminium)	mm (in.)	16 (0.63)	-	25 (0.98)	-	39 (1.54)	-	-
d <sub>1</sub> (stainless steel)	mm (in.)	-	16 (0.63)	-	25 (0.98)	-	41 (1.61)	53 (2.09)
Conductance	l/s	6.5	-	18.9	-	56.5	-	-

### Ordering Information

Aluminium	Part No.	<b>184 06</b>	-	<b>184 07</b>	-	<b>184 08</b>	-	-
Stainless steel	Part No.	-	<b>884 71</b>	-	<b>884 72</b>	-	<b>884 74</b>	<b>884 75</b>

Not suited for the mounting of turbo molecular pumps

## 4-Way Crosses (Aluminium 3.2315.08 / Stainless Steel 1.4301)



Dimensional drawing for the 4-way crosses

### Technical Data

DN	ISO-KF	16	16	25	25	40	40	50
a	mm (in.)	40 (1.57)	40 (1.57)	50 (1.97)	50 (1.97)	65 (2.56)	65 (2.56)	70 (2.76)
Conductance	l/s	6.5	-	18.9	-	56.5	-	-

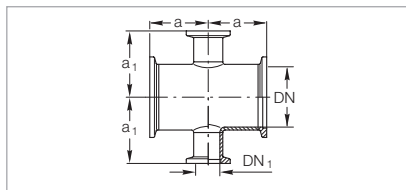
### Ordering Information

Aluminium	Part No.	<b>184 71</b>	-	<b>184 74</b>	-	<b>184 75</b>	-	-
Stainless steel	Part No.	-	<b>884 85</b>	-	<b>884 86</b>	-	<b>884 87</b>	<b>884 88</b>

Not suited for the mounting of turbo molecular pumps

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## 4-Way Reducer Crosses with lateral DN 16 Flanges (Aluminium 3.2315.08 / Stainless Steel 1.4301)



Dimensional drawing for the 4-way reducer crosses with lateral DN 16 flanges

### Technical Data

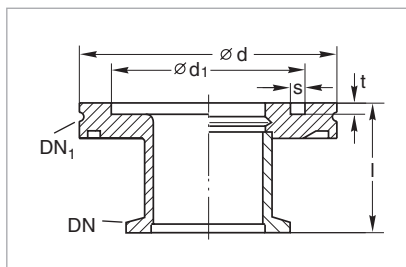
DN/DN <sub>1</sub>	ISO-KF	25/16	40/16	50/16
a	mm (in.)	35 (1.38)	40 (1.57)	50 (1.97)
a <sub>1</sub>	mm (in.)	35 (1.38)	45 (1.77)	(1.97)

### Ordering Information

Material	Part No.	184 57	184 58	-
Aluminium	Part No.	<b>184 57</b>	<b>184 58</b>	-
Stainless steel	Part No.	<b>884 96</b>	<b>884 97</b>	<b>884 98</b>

Not suited for the mounting of turbo molecular pumps

## Adaptors/Reducers ISO-KF – ISO-K



Dimensional drawing for the adaptor reducers ISO-KF – ISO-K;  
left: aluminium; right: stainless steel

### Technical Data

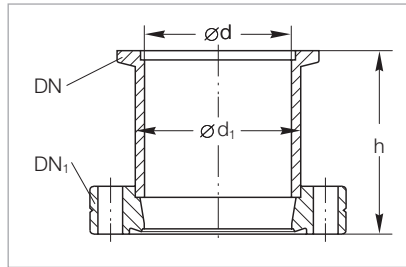
DN	ISO-KF	40	50	40
DN <sub>1</sub>	ISO-K	63	63	100
d	mm (in.)	95 (3.74)	95 (3.74)	130 (5.12)
d <sub>1</sub>	mm (in.)	70 (2.76)	70 (2.76)	102 (4.02)
l	mm (in.)	40 (1.57)	45 (1.77)	40 (1.57)
s	mm (in.)	5 (0.2)	5 (0.2)	5 (0.2)
t	mm (in.)	4.5 (0.18)	4.5 (0.18)	4.5 (0.18)
Weight	kg (lbs)	0.5 (1.10)	0.6 (1.32)	0.8 (1.77)

### Ordering Information

Material	Part No.	887 40	887 41	887 42
Stainless steel 1.4305	Part No.	<b>887 40</b>	<b>887 41</b>	<b>887 42</b>
Aluminium 3.2315.71	Part No.	<b>269 40</b>	<b>269 41</b>	-

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Adaptors ISO-KF – CF (Stainless Steel 1.4301)



Dimensional drawing for the adaptors CF – ISO-KF

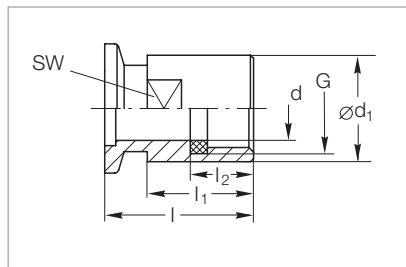
### Technical Data

DN	ISO-KF	16	25	16	25	40	40
DN <sub>1</sub>	CF	16	16	40	40	40	63
d	mm (in.)	16 (0.63)	16 (0.63)	16 (0.63)	26 (1.02)	37 (1.36)	41 (1.61)
h	mm (in.)	35 (1.38)	35 (1.38)	30 (1.18)	30 (1.18)	50 (1.97)	35 (1.38)
d <sub>1</sub> (tube)	mm (in.)	20 (0.79)	20 (0.79)	20 (0.79)	30 (1.18)	41 (1.61)	45 (1.77)

### Ordering Information

Stainless steel DIN 1.4301	Part No.	837 81	837 83	837 82	837 84	837 36	837 86
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## Screw-on Flanges (Stainless Steel 1.4305 / FPM (FKM))



Dimensional drawing for the screw-on flanges

### Technical Data

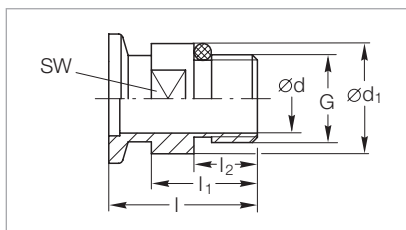
DN	ISO-KF	10	16	25	40
l	mm (in.)	35 (1.34)	35 (1.34)	45 (1.77)	50 (1.97)
l <sub>1</sub>	mm (in.)	25 (0.98)	25 (0.98)	35 (1.34)	40 (1.57)
l <sub>2</sub>	mm (in.)	15 (0.59)	15 (0.59)	25 (0.98)	30 (1.18)
d	mm (in.)	10 (0.39)	15 (0.59)	24 (0.94)	38 (1.50)
d <sub>1</sub>	mm (in.)	20 (0.79)	25 (0.98)	39 (1.54)	54 (2.13)
G (according to DIN ISO 228-1)		G 3/8	G 1/2	G 1	G 1 1/2
SW (width across flats)	mm (in.)	17 (0.67)	21 (0.83)	36 (1.42)	50 (1.97)

### Ordering Information

Stainless steel	Part No.	884 25	884 26	884 27	884 28
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Screw-in Flanges (Stainless Steel 1.4301 / FPM (FKM))



Dimensional drawing for the screw-in flanges

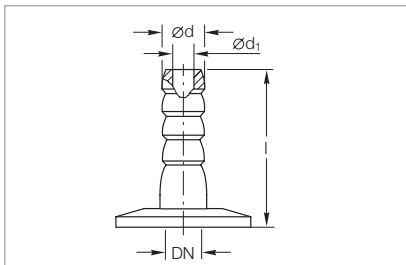
### Technical Data

DN	ISO-KF	10	16	16	16	25	40
<b>l</b>	<b>mm (in.)</b>	35 (1.34)	26 (1.02)	35 (1.34)	42 (1.65)	45 (1.77)	50 (1.97)
<b>l<sub>1</sub></b>	<b>mm (in.)</b>	25 (0.98)	–	25 (0.98)	–	35 (1.34)	40 (1.57)
<b>l<sub>2</sub></b>	<b>mm (in.)</b>	15 (0.59)	8 (0.31)	15 (0.59)	11,5 (0.45)	25 (0.98)	30 (1.18)
<b>d</b>	<b>mm (in.)</b>	12 (0.47)	5 (0.20)	16 (0.63)	5 (0.20)	25 (0.98)	41 (1.61)
<b>d<sub>1</sub></b>	<b>mm (in.)</b>	22 (0.87)	16 (0.63)	26 (1.02)	–	39 (1.54)	54 (2.13)
<b>M</b>	<b>mm (in.)</b>	–	–	–	M 16 x 1,5 (M 16 x 0.06)	–	–
<b>G (according to DIN ISO 228-1)</b>		G 3/8	G 1/8	G 1/2	–	G 1	G 1 1/2
<b>SW (width across flats)</b>	<b>mm (in.)</b>	19 (0.75)	13 (0.51)	22 (0.87)	17 (0.67)	36 (1.42)	50 (1.97)

### Ordering Information

Stainless steel 1.4301	Part No.	<b>886 30</b>	<b>160 26</b>	<b>886 31</b>	<b>168 40 V01</b>	<b>886 32</b>	<b>886 33</b>
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## ISO-KF Flanges with Hose Nozzles (Al AW-6082-T6 and Stainless Steel 1.4305)



Dimensional drawing for the ISO-KF flanges with hose nozzle

### Technical Data

DN	ISO-KF	16	25	40
<b>d</b>	<b>mm (in.)</b>	12 (0.47)	12 (0.47)	12 (0.47)
<b>d<sub>1</sub><sup>1)</sup></b>	<b>mm (in.)</b>	7 (0.26)	7 (0.26)	7 (0.26)
<b>l</b>	<b>mm (in.)</b>	40 (1.57)	40 (1.57)	40 (1.57)

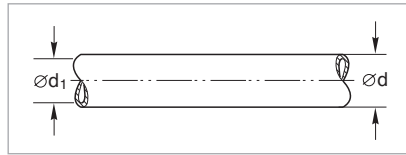
### Ordering Information

Aluminium	Part No.	<b>182 90</b>	<b>182 91</b>	<b>182 92</b>
Stainless steel	Part No.	<b>885 14</b>	<b>885 08</b>	<b>885 09</b>

<sup>1)</sup> Also recommended inside diameter for the hose



## Rubber Vacuum Hoses (NR) for Hose Nozzles



Dimensional drawing for rubber vacuum hoses

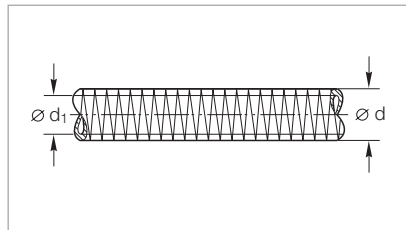
### Technical Data

DN	ISO-KF	10	16	20
d	mm (in.)	17 (0.66)	25 (0.98)	32 (1.26)
d <sub>1</sub>	mm (in.)	7 (0.28)	10 (0.39)	16 (0.63)
Length	m (in.)	by the metre	by the metre	by the metre
Hardness – Shore A –		55 ±5	55 ±5	55 ±5
Temperature range	°C (°F)	-30 to +85 (-22 to +185)	-30 to +85 (-22 to +185)	-30 to +85 (-22 to +185)

### Ordering Information

Rubber vacuum hose	Part No.	172 02	172 03	172 04
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## PVC Coiled Vacuum Hoses without Flanges



Dimensional drawing for the PVC vacuum hoses

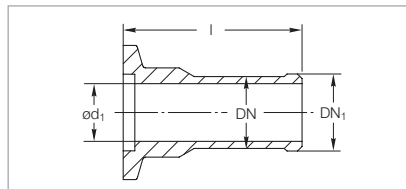
### Technical Data

DN	ISO-KF	16	25	40
d	mm (in.)	23 (0.91)	33 (1.30)	53 (2.09)
d <sub>1</sub>	mm (in.)	16 (0.63)	25 (0.98)	40 (1.57)
Length	m (in.)	by the metre	by the metre	by the metre

### Ordering Information

PVC coiled vacuum hose	Part No.	172 41	172 42	172 43
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## ISO-KF Flanges with Hose Nozzle (Aluminium AW-6082-T6)



Dimensional drawing for the ISO-KF flanges with hose nozzle

### Technical Data

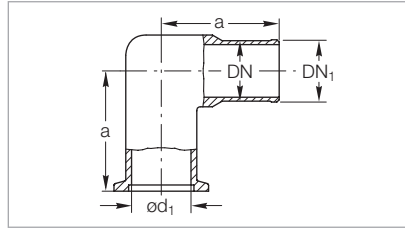
DN	ISO-KF	16	25	40
DN <sub>1</sub> (tube)	mm (in.)	17 (0.67)	26 (1.02)	41 (1.61)
d <sub>1</sub>	mm (in.)	13 (0.51)	22 (0.87)	37 (1.46)
l	mm (in.)	40 (1.57)	40 (1.57)	40 (1.57)

### Ordering Information

Aluminium	Part No.	182 45	182 46	182 47
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Elbows 90° with Hose Nozzle (Aluminium 3.2381.02)



Dimensional drawing for the elbows 90° with hose nozzle

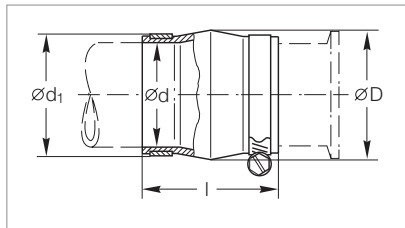
### Technical Data

DN	ISO-KF	16	25	40
DN <sub>1</sub> (tube)	mm (in.)	17 (0.67)	26 (1.02)	41 (1.61)
a	mm (in.)	40 (1.57)	50 (1.97)	65 (2.56)
d <sub>1</sub>	mm (in.)	16 (0.63)	25 (0.98)	39 (1.54)

### Ordering Information

Aluminium	Part No.	182 15	182 16	182 17
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## CR Compensation Elements with Integrated Support Ring



Dimensional drawing for the compensation elements with integrated support ring

### Technical Data

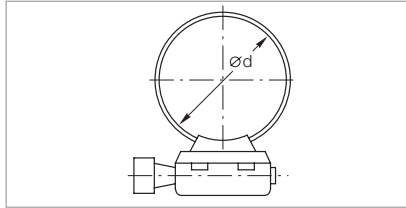
DN	ISO-KF	16	25	40
D	mm (in.)	44 (1.73)	50 (1.97)	68 (2.68)
d (tube tolerance)	mm (in.)	16 (0.63)	25 (0.98)	40 (1.57)
d <sub>1</sub>	mm (in.)	24 (0.94)	33 (1.30)	48 (1.89)
l	mm (in.)	58 (2.28)	60 (2.36)	64 (2.52)
Leak rate	mbar x l x s <sup>-1</sup>	≤ 1 x 10 <sup>-5</sup>	≤ 1 x 10 <sup>-5</sup>	≤ 1 x 10 <sup>-5</sup>

### Ordering Information

Stainless steel/CR	Part No.	182 78 <sup>1)</sup>	182 79 <sup>1)</sup>	182 80 <sup>1)</sup>
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<sup>1)</sup> Is supplied complete with stainless steel hose clamps

## Hose Clamps (Stainless Steel 1.4301)



Dimensional drawing for the hose clamps

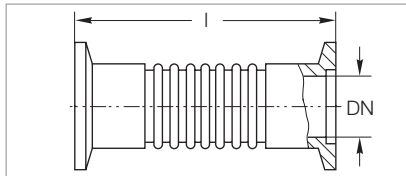
### Technical Data

DN	ISO-KF	16	25	40
d (min. / max.)	mm (in.)	13 / 32 (0.51 / 1.26)	19 / 44 (0.75 / 1.73)	29 / 76 (1.14 / 2.99)

### Ordering Information

Stainless steel	Part No.	866 21	866 22	866 23
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## Bellows (Stainless Steel 1.4571) with Flanges (Stainless Steel 1.4301)



Dimensional drawing for the bellows with flanges

### Technical Data

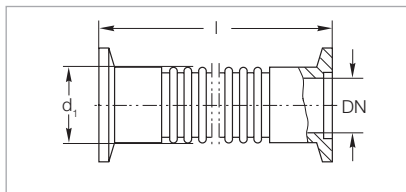
DN	ISO-KF	16	25	40	50
l	mm (in.)	70 (2.76)	80 (3.15)	100 (3.94)	100 (3.94)
Wall thickness	mm (in.)	0.13 (0.005)	0.13 (0.005)	0,15 (0.006)	0,2 (0.008)
Compression	mm (in.)	6.5 (0.26)	8 (0.31)	11 (0.43)	10 (0.39)
Tension	mm (in.)	4 (0.16)	5 (0.20)	7 (0.28)	6 (0.24)
max. angle	degrees <sup>1)</sup>	±21	±17	±15	±15
Lateral motion	mm (in.)	±4 (±0.16)	±3,5 (±0.14)	±7 (±0.28)	±8 (±0.31)

### Ordering Information

Stainless steel	Part No.	872 41	872 43	872 45	872 46
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<sup>1)</sup> When utilizing the maximum bending angle, no extension along the axial axis will be possible!

## Vacuum Hoses <sup>1)</sup> with Flanges (Stainless Steel 1.4571)



Dimensional drawing for the vacuum hoses with flanges

### Technical Data

DN	ISO-KF	16	25	40	50	
d <sub>1</sub>	mm (in.)	22.8 (0.90)	33 (1.30)	52 (2.05)	63 (2.48)	
Max. bending radius (inside)	with multiple bending	mm (in.)	68.5 (2.70)	103 (4.06)	129 (5.08)	198 (7.80)
	with single bend	mm (in.)	50 (1.97)	63 (2.48)	100 (3.94)	130 (5.12)
Wall thickness	mm (in.)	0.2 (0.008)	0.2 (0.008)	0.2 (0.008)	0.3 (0.012)	

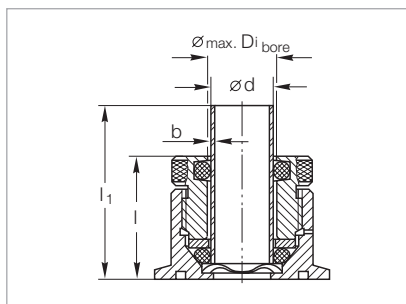
### Ordering Information

l = 250 mm (9.84 in.)	Part No.	867 81	867 83	867 85	867 86
l = 500 mm (19.69 in.)	Part No.	867 91	867 93	867 95	867 96
l = 750 mm (29.53 in.)	Part No.	867 41	867 43	867 45	867 46
l = 1000 mm (39.37 in.)	Part No.	868 01	868 03	868 05	868 06

<sup>1)</sup> Flexible vacuum hoses must be linked to an external mechanical assembly

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## ISO-KF Flanges with Compression Fitting for Glass/Metal/Plastic Tubes (Aluminium 3.2315.71/FPM(FKM))



Only for pressure  $\leq 1000$  mbar ( $\leq 750$  Torr)

Dimensional drawing for the ISO-KF flanges with compression fitting

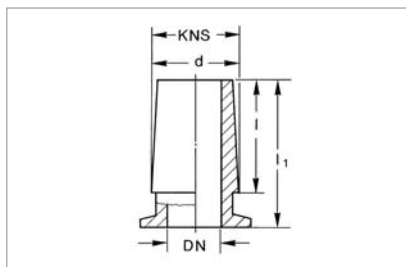
### Technical Data

DN	ISO-KF	10	40
b	mm (in.)	1.5 (0.06)	1.5 (0.06)
d (glass)	mm (in.)	10 (0.39)	26 (1.02)
l	mm (in.)	30 (1.18)	45 (1.77)
$l_1$	mm (in.)	50 (1.97)	65 (2.56)
$Di_{\text{bore-max.}}$	$\pm 0.2$ mm ( $\pm 0.008$ in.)	11 (0.43)	27 (1.06)

### Ordering Information

Compression fitting	Part No.	<b>184 61</b>	<b>184 66</b>
Sealing set (FPM (FKM)) for high temperatures (150 °C (302 °F)) (set = 10 pcs)	Part No.	<b>ES 105 94</b>	<b>ES 210 610</b>

## ISO-KF Flanges with Ground Cone (Stainless Steel 1.4301)



Dimensional drawing for the ISO-KF flanges with ground cone

### Technical Data

DN	ISO-KF	16	25	40
KNS - d / l	mm (in.)	19 / 26 (0.75 / 1.02)	29 / 32 (1.14 / 1.26)	45 / 40 (1.77 / 1.57)
$l_1$	mm (in.)	40 (1.57)	45 (1.77)	55 (2.17)
Taper		1:10	1:10	1:10

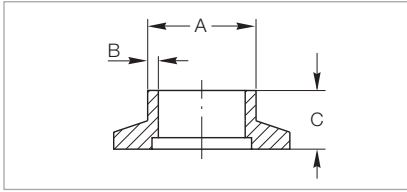
### Ordering Information

Stainless steel	Part No.	<b>184 87</b>	<b>184 85</b>	<b>184 86</b>
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

# Only available for purchase in North and South America

## ISO-KF Flanges with Short Weld Stub, Standard-Inch Diameters



Dimensional drawing for the ISO-KF flanges with short weld stub

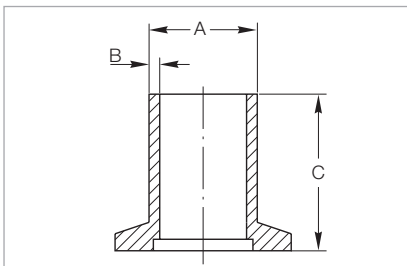
### Technical Data

DN	ISO-KF	25	40	50
∅ A	mm (in.)	25.4 (1.00)	38.1 (1.50)	50.8 (2.00)
B	mm (in.)	1.7 (0.07)	2.1 (0.08)	2.1 (0.08)
C	mm (in.)	12.7 (0.50)	19.0 (0.75)	19.0 (0.75)
Tube fitting O.D. size		1"	1 1/2"	2"

### Ordering Information

Stainless steel	Part No.	899 612	899 614	899 615
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## ISO-KF Flanges with Long Weld Stub, Standard-Inch Diameters



Dimensional drawing for the ISO-KF flanges with long weld stub

### Technical Data

DN	ISO-KF	16	25	40
∅ A	mm (in.)	19.0 (0.75)	25.4 (1.00)	38.1 (1.50)
B	mm (in.)	1.7 (0.07)	1.7 (0.07)	2.1 (0.08)
C	mm (in.)	40.0 (1.58)	40.0 (1.58)	40.0 (1.58)
Tube fitting O.D. size		3/4"	1"	1 1/2"

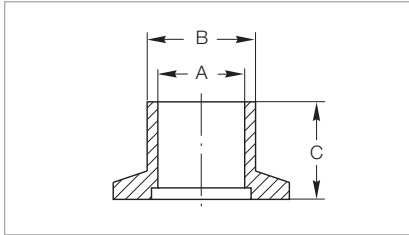
### Ordering Information

Stainless steel	Part No.	899 621	899 622	899 624
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

# Only available for purchase in North and South America

## ISO-KF Flanges with Weld Stub, Metric Diameters



Dimensional drawing for the ISO-KF flanges  
with weld stub

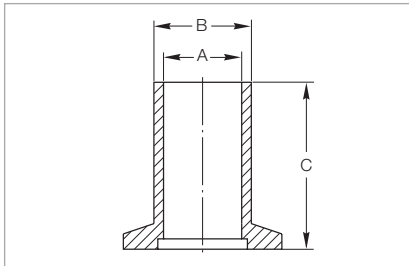
### Technical Data

DN	ISO-KF	16	25	40	50
∅ A	mm (in.)	16 (0.63)	25 (0.98)	40 (1.58)	50 (1.97)
B	mm (in.)	20 (0.79)	28 (1.10)	45 (1.77)	55 (2.17)
C	mm (in.)	16 (0.63)	19 (0.75)	25 (0.98)	25 (0.98)

### Ordering Information

Stainless steel	Part No.	884 21	884 22	884 23	883 85
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## ISO-KF Flanges with Weld Neck, Metric Diameters



Dimensional drawing for the ISO-KF flanges  
with weld neck

### Technical Data

DN	ISO-KF	16	25	40
∅ A	mm (in.)	16 (0.63)	25 (0.98)	40 (1.58)
B	mm (in.)	20 (0.79)	28 (1.10)	45 (1.77)
C	mm (in.)	57 (2.25)	57 (2.25)	57 (2.25)

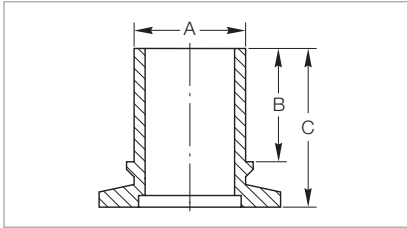
### Ordering Information

Stainless steel	Part No.	884 31	884 32	884 33
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

# Only available for purchase in North and South America

## ISO-KF Flanges for Tube Fittings, Male



Dimensional drawing for the ISO-KF flanges  
for tube fittings, male

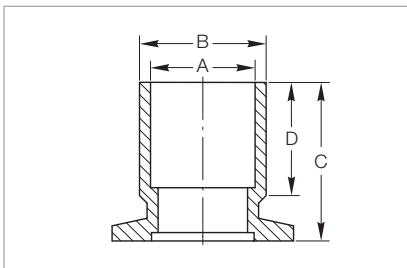
### Technical Data

DN	ISO-KF	16	25	40	40
∅ A	mm (in.)	19.0 (0.75)	29.0 (1.13)	44.5 (1.75)	41.0 (1.63)
B	mm (in.)	17.5 (0.69)	29.0 (1.13)	29.0 (1.13)	29.0 (1.13)
C	mm (in.)	29.0 (1.13)	35.0 (1.38)	46.0 (1.81)	46.0 (1.81)
Tube fitting I.D. size		3/4"	1 1/8"	1 3/4"	1 5/8"

### Ordering Information

Brass	Part No.	910280119	910280120	910280126	910280121
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## ISO-KF Flanges for Tube Fittings, Female



Dimensional drawing for the ISO-KF flanges  
for tube fittings, female

### Technical Data

DN	ISO-KF	16	25	40	40
∅ A	mm (in.)	19.0 (0.75)	29.0 (1.13)	54.0 (2.13)	41.0 (1.63)
∅ B	mm (in.)	22.0 (0.88)	32.0 (1.25)	57.0 (2.24)	44.5 (1.75)
C	mm (in.)	25.4 (1.00)	35.0 (1.38)	35.0 (1.38)	35.0 (1.38)
D	mm (in.)	13.0 (0.50)	17.0 (0.67)	16.0 (0.63)	19.0 (0.75)
Tube fitting O.D. size		3/4"	1 1/8"	2 1/8"	1 5/8"

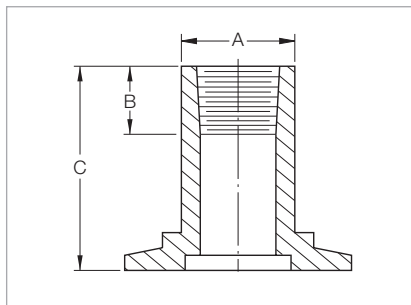
### Ordering Information

Brass	Part No.	910280122	910280123	910280124	910280125
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

# Only available for purchase in North and South America

## ISO-KF/NPT Female Adaptor



Dimensional drawing  
for the ISO-KF/NPT female adaptors

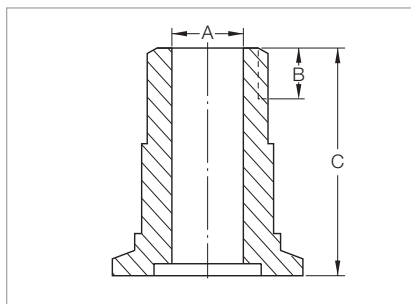
### Technical Data

DN	ISO-KF	16	25	40	
∅ A	mm (in.)	16.0 (0.62)	25.0 (1.00)	38.0 (1.50)	
B	mm (in.)	10.0 (0.39)	10.0 (0.39)	10.0 (0.39)	
C	mm (in.)	25.4 (1.00)	25.4 (1.00)	25.4 (1.00)	
Pipe size	NPT	1/8"	1/4"	1/8"	1/4"

### Ordering Information

Stainless steel	Part No.	899 604	899 643	899 605	899 644	899 606	899 645
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## ISO-KF/NPT Male Adaptor



Dimensional drawing  
for the ISO-KF/NPT male adaptors

### Technical Data

DN	ISO-KF	16	25	25
∅ A	mm (in.)	9.5 (0.38)	16.0 (0.63)	23.8 (0.94)
B	mm (in.)	10.0 (0.40)	13.5 (0.53)	17.0 (0.68)
C	mm (in.)	38.0 (1.50)	46.0 (1.81)	63.5 (2.50)
Pipe size	NPT	1/4"	1/2"	1"

### Ordering Information

Carbon steel	Part No.	899 601	899 602	899 626
Stainless steel	Part No.	992780678	-	-

### Technical Data

DN	ISO-KF	40	40	40	40
∅ A	mm (in.)	25.4 (1.00)	31.8 (1.25)	38.1 (1.50)	38.2 (1.50)
B	mm (in.)	17.0 (0.68)	18.0 (0.71)	18.4 (0.72)	19.2 (0.76)
C	mm (in.)	50.8 (2.00)	63.5 (2.50)	63.5 (2.50)	63.5 (2.50)
Pipe size	NPT	1"	1 1/4"	1 1/2"	2"

### Ordering Information

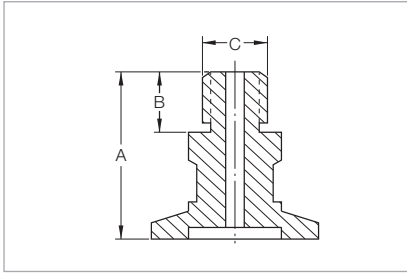
Stainless steel	Part No.	899 603	899 627	899 628	899 629
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.



# Only available for purchase in North and South America

## ISO-KF/Metric Adaptor



Dimensional drawing for the ISO-KF/  
metric adaptors

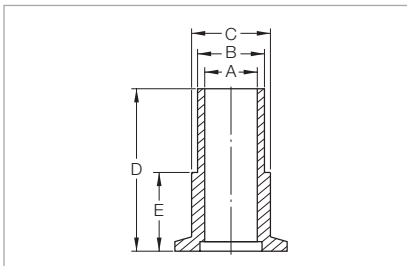
### Technical Data

DN	ISO-KF	16
A	mm (in.)	50.8 (2.00)
B	mm (in.)	12.7 (0.50)
∅ C / thread	mm (in.)	M 16 x 1.5 (M 16 x 0.06)

### Ordering Information

Carbon steel	Part No.	<b>99258004</b>
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## Hose Adaptor



Dimensional drawing for the hose adaptors

### Technical Data

DN	ISO-KF	16	25	40
∅ A	mm (in.)	16.0 (0.63)	21.0 (0.81)	32.0 (1.2)
∅ B	mm (in.)	19.5 (0.77)	26.0 (1.02)	39.0 (1.54)
∅ C	mm (in.)	20.0 (0.79)	28.0 (1.10)	45.0 (1.77)
D	mm (in.)	29.0 (1.13)	29.0 (1.13)	29.0 (1.13)
E	mm (in.)	13.0 (0.50)	13.0 (0.50)	13.0 (0.50)
Nominal I.D. hose		3/4"	1"	1 1/2"

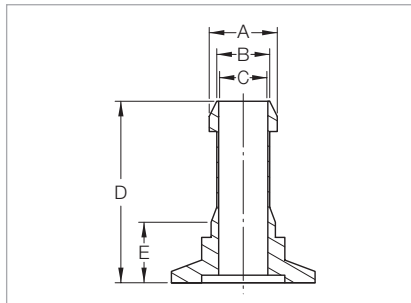
### Ordering Information

Stainless steel	Part No.	<b>992780668</b>	<b>992780670</b>	<b>992780672</b>
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

# Only available for purchase in North and South America

## ISO-KF Nipples, American Standard



Dimensional drawing for the ISO-KF nipples  
american standard

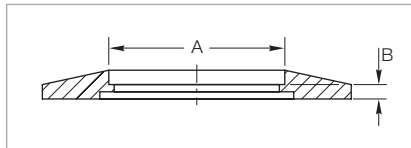
### Technical Data

DN	ISO-KF	16	16	25
∅ A	mm (in.)	9.5 (0.38)	16.1 (0.64)	16.1 (0.64)
∅ B	mm (in.)	7.6 (0.30)	14.3 (0.56)	14.3 (0.56)
∅ C	mm (in.)	5.6 (0.22)	11.9 (0.47)	11.9 (0.47)
D	mm (in.)	40.0 (1.58)	40.0 (1.58)	40.0 (1.58)
E	mm (in.)	12.7 (0.50)	12.7 (0.50)	12.7 (0.50)
Tube fitting O.D. size		1/4"	1/2"	1/2"

### Ordering Information

Stainless steel	Part No.	899 674	899 675	899 676
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## Flanges with Welded Socket



Dimensional drawing for the flanges  
with welded sockets

### Technical Data

DN	ISO-KF	25	40
∅ A	mm (in.)	26.2 (1.03)	41.1 (1.62)
B	mm (in.)	3.0 (0.12)	3.0 (0.12)
Tube fitting O.D. size		1"	1 1/2"

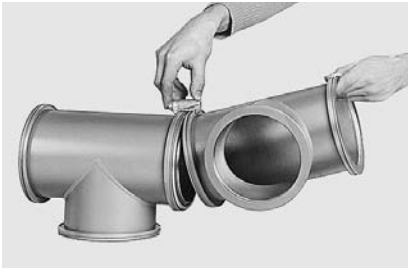
### Ordering Information

Stainless steel	Part No.	899 632	899 634
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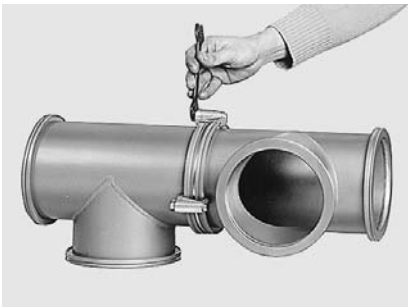
**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.



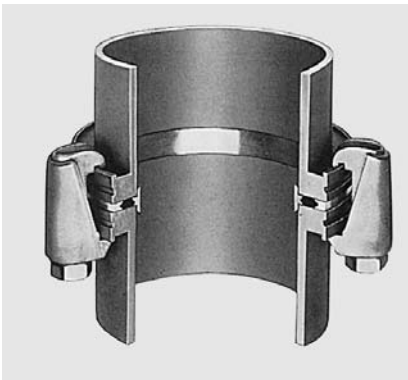
# ISO-K Clamp Flange Fittings and Components



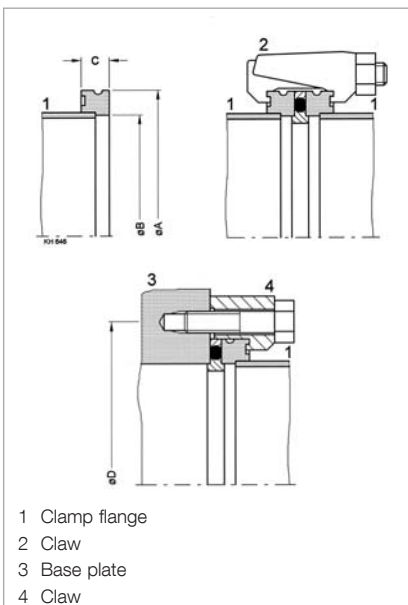
Attaching a clamp flange component and fitting of the clamp



Tightening the clamping bolt



ISO-K clamp flange connection



- 1 Clamp flange
- 2 Claw
- 3 Base plate
- 4 Claw

## Flange Components DN 63 to DN 630 ISO-K (to DIN 28 404 in line with ISO 1609/3669)

The clamp flange connection was introduced to the vacuum industry by Leybold. Since the fitting of clamp flanges does not depend on any bolt holes in the flange, these components may be installed in any orientation.

### Advantages to the User

- Quick to fit
- Safe and reliable
- Can be turned in any direction
- Easy to disassemble, thus easy to clean
- Suitable for pressures down to  $10^{-7}$  mbar ( $0.75 \times 10^{-7}$  Torr) when using O-rings and down to  $10^{-9}$  mbar ( $0.75 \times 10^{-9}$  Torr) when using metal gaskets
- Easily adaptable to other flange systems
- Mounted by means of clamps (ISO-K) or collar flange with retaining ring (ISO-F, DIN EN 1092-1)
- Clamp flange components are used with CR or FPM (FKM) gaskets or with ultra sealing disks made of aluminium
- Degassing temperatures

for CR, max. 100 °C (212 °F)  
for FPM (FKM), max. 150 °C (302 °F)  
for the ultra sealing disk, max.  
200 °C (392 °F)

The pressure range for the application depends in each case on the sealing method which is used and is thus limited for ultra sealing disks to  $10^{-9}$  mbar ( $0.75 \times 10^{-9}$  Torr), for FPM (FKM) gaskets to  $10^{-8}$  mbar ( $0.75 \times 10^{-8}$  Torr) and for CR sealed components to  $10^{-7}$  mbar ( $0.75 \times 10^{-7}$  Torr).

### Flexible Compensation Elements (CR)

Vacuum systems and pump systems often require components which are capable of protecting sensitive instruments against impacts or excessive vibrations while linking tubes at the same time.

### Advantages to the User

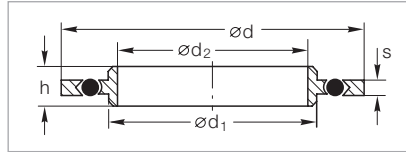
- Easy and quick to install
- Safe and reliable
- Tubes may be turned in any direction
- No centering ring and sealing ring is needed since the seal is provided by the smooth tube surface
- Capable of withstanding temperatures up to 100 °C (212 °F)
- Suitable for pressures down to  $10^{-5}$  mbar ( $0.75 \times 10^{-5}$  Torr)

### Technical Data

Nominal diameter		A	B	C	Number of clamps	D	Screws for claws	Number of claws
DN 63 ISO-K	mm	95	70	12	4	110	M 8 x 35	4
	in.	3.74	2.76	0.47				
DN 100 ISO-K	mm	130	102	12	4	145	M 8 x 35	8
	in.	5.12	4.02	0.47				
DN 160 ISO-K	mm	180	153	12	4	200	M 10 x 35	8
	in.	7.09	6.02	0.47				
DN 200 ISO-K	mm	240	213	12	6	260	M 10 x 35	12
	in.	9.45	8.39	0.47				
DN 250 ISO-K	mm	290	261	12	6	310	M 10 x 35	12
	in.	11.42	10.28	0.47				
DN 320 ISO-K	mm	370	318	17	8	395	M 12 x 50	12
	in.	14.57	12.52	0.67				
DN 400 ISO-K	mm	450	400	17	8	480	M 12 x 50	16
	in.	17.72	15.75	0.67				
DN 500 ISO-K	mm	550	501	17	12	580	M 12 x 50	16
	in.	21.65	19.72	0.67				
DN 630 ISO-K	mm	690	651	22	12	720	M 12 x 55	20
	in.	27.17	25.63	0.87				

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Centering Rings (Aluminium AW-6082-T6 / Stainless Steel 1.4301) with O-Ring (CR/FPM (FKM))



Dimensional drawing for the centering rings with O-ring

### Technical Data

DN	ISO-K	63	100	160	200	250
d	mm (in.)	96 (3.78)	128 (5.04)	179 (7.05)	239 (9.41)	287 (11.30)
d <sub>1</sub>	mm (in.)	70 (2.76)	102 (4.02)	153 (6.02)	213 (8.39)	261 (10.28)
d <sub>2</sub>	mm (in.)	67 (2.64)	99 (3.90)	150 (5.91)	210 (8.27)	258 (10.16)
h	mm (in.)	8 (0.31)	8 (0.31)	8 (0.31)	8 (0.31)	8 (0.31)
s	mm (in.)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)	3.9 (0.15)

### Ordering Information

Aluminium/FPM (FKM)	Part No.	<b>268 41</b>	<b>268 42</b>	<b>268 43</b>	<b>268 44</b>	<b>268 45</b>
Aluminium/CR	Part No.	<b>268 05</b>	<b>268 06</b>	<b>268 09</b>	<b>268 19</b>	<b>268 17</b>
Stainless steel/FPM (FKM) <sup>1)</sup>	Part No.	<b>887 03</b>	<b>887 04</b>	<b>887 07</b>	<b>887 02</b>	<b>887 08</b>

### Technical Data

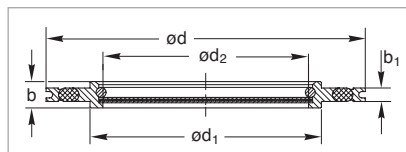
DN	ISO-K	320	400	500	630	800	1000
d	mm (in.)	358 (14.09)	440 (17.32)	541 (21.30)	691 (27.20)	840 (33.07)	1040 (40.94)
d <sub>1</sub>	mm (in.)	318 (12.52)	400 (15.75)	501 (19.72)	651 (25.63)	800 (31.50)	1000 (39.37)
d <sub>2</sub>	mm (in.)	313 (12.32)	395 (15.55)	496 (19.53)	646 (25.43)	795 (31.18)	995 (39.17)
h	mm (in.)	14 (0.55)	14 (0.55)	14 (0.55)	14 (0.55)	14 (0.55)	14 (0.55)
s	mm (in.)	5.6 (0.22)	5.6 (0.22)	5.6 (0.22)	5.6 (0.22)	5.6 (0.22)	5.6 (0.22)

### Ordering Information

Aluminium/FPM (FKM)	Part No.	<b>268 46</b>	<b>268 47</b>	<b>268 48</b>	<b>268 49</b>	<b>268 50</b>	<b>268 51</b>
Aluminium/CR	Part No.	<b>268 18</b>	<b>268 14</b>	<b>268 15</b>	<b>268 16</b>	-	-

<sup>1)</sup> Inner ring: stainless steel, outer ring: aluminium

## Centering Rings with Fine Filter (Stainless Steel 1.4301) and O-Ring (FPM (FKM))



Dimensional drawing for the centering rings with fine filter

Filter material: Stainless steel 1.4404, size of pores: 4  $\mu\text{m}$ , separation grade: 1  $\mu\text{m}$  particles to 98%

### Technical Data

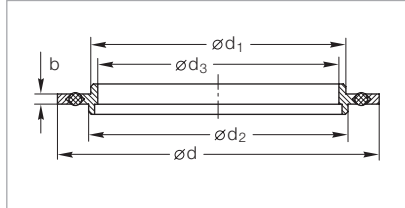
DN	ISO-K	63	100
b	mm (in.)	8 (0.31)	8 (0.31)
b <sub>1</sub>	mm (in.)	4 (0.16)	4 (0.16)
d	mm (in.)	96 (3.78)	128 (5.04)
d <sub>1</sub>	mm (in.)	70 (2.76)	102 (4.02)
d <sub>2</sub>	mm (in.)	62 (2.44)	94 (3.7)

### Ordering Information

Stainless steel	Part No.	<b>887 20</b>	<b>887 21</b>
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Centering Ring Adaptors (Aluminium) with O-Ring (FPM (FKM)), ISO-K



Dimensional drawing for the centering ring adaptors with O-ring

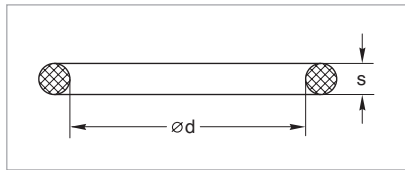
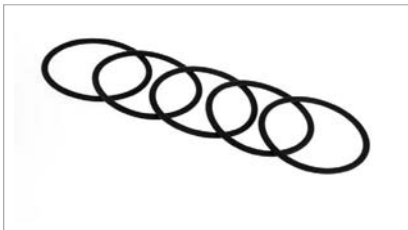
### Technical Data

DN	ISO-K	100	160	250
b	mm (in.)	4 (0.16)	4 (0.16)	4 (0.16)
d	mm (in.)	126 (4.96)	177 (6.97)	286 (11.26)
d <sub>1</sub>	mm (in.)	100 (3.94)	150 (5.91)	250 (9.84)
d <sub>2</sub>	mm (in.)	102 (4.02)	153 (6.02)	261 (10.28)
d <sub>3</sub>	mm (in.)	95 (3.74)	145 (5.71)	244 (9.61)

### Ordering Information

Aluminium/FPM (FKM)	Part No.	105 25	105 35	105 45
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## O-Ring Gaskets for Clamp Flange Fittings



Dimensional drawing for the spare O-ring for clamp flange fittings

### Technical Data

DN	ISO-K	63	100	160	200	250	320
d	mm (in.)	75 (2.95)	107 (4.21)	158 (6.22)	208 (8.19)	253 (9.96)	329 (12.95)
s	mm (in.)	5 (0.20)	5 (0.20)	5 (0.20)	5 (0.20)	5 (0.20)	7 (0.28)
Quantity per set		5	5	5	5	5	1

### Ordering Information

FPM (FKM)	Part No.	ES210635	ES210645	ES210650	ES210655	ES210660	E210665
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### Technical Data

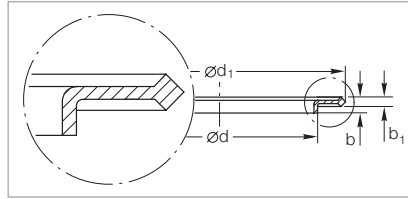
DN	ISO-K	400	500
d	mm (in.)	405 (15.94)	506 (19.92)
s	mm (in.)	7 (0.28)	7 (0.28)
Quantity per set		1	1

### Ordering Information

FPM (FKM)	Part No.	E210670	E210675
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Ultra Sealing Disks (Aluminium 3.2315.70) <sup>1)</sup>



Dimensional drawing for the ultra sealing disks

### Technical Data

DN	ISO-K / ISO-F	63	100	160	250
<b>b</b>	mm (in.)	4.5 (0.18)	4.5 (0.18)	4.5 (0.18)	4.5 (0.18)
<b>b<sub>1</sub></b>	mm (in.)	2.6 (0.10)	2.6 (0.10)	2.6 (0.10)	2.6 (0.10)
<b>d</b>	mm (in.)	69.8 (2.75)	101.8 (4.01)	152.8 (6.02)	260.8 (10.27)
<b>d<sub>1</sub></b>	mm (in.)	85.6 (3.37)	116.6 (4.59)	166.6 (6.56)	276.6 (10.89)

### Ordering Information

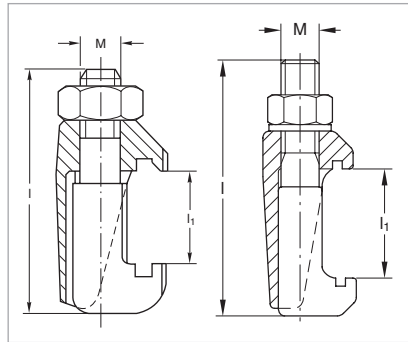
Aluminium	Part No.	886 24	886 25	886 26	886 27
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<sup>1)</sup> Only for collar ring connections

## Clamps for ISO-K



Clamps for ISO-K, stainless steel



Dimensional drawing for the clamps,  
right: Part No. 210 061

Exact numbers of clamps see first page of the chapter "(ISO-K) Clamp Flange Fittings and Components"

### Technical Data

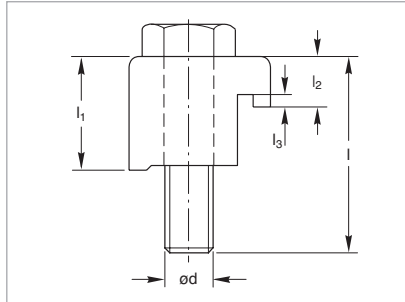
DN	ISO-K	63 / 250	63 / 250	320 / 500	630	320 / 630
<b>Number of required clamps per connection</b>		4 / 6	4 / 6	8 / 12	12	8 / 12
<b>M</b>	thread	M 10	M 10	M 12	M 12	M 12
<b>I</b>	mm (in.)	61.0 (2.40)	68.0 (2.68)	78.0 (3.07)	88.0 (3.46)	82.5 (3.25)
<b>I<sub>1</sub></b>	mm (in.)	17 to 27 (0.67 to 1.06)	25 to 35 (0.98 to 1.38)	27 to 39 (1.06 to 1.54)	31 to 49 (1.22 to 1.93)	29 to 47 (1.14 to 1.85)

### Ordering Information

1 set = 4 clamps						
Galvanized steel 1.1181	Part No.	267 01	267 02	267 10	267 11	-
Stainless steel 1.4401	Part No.	887 99	-	-	-	210 061

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Claws (Galvanized Steel 1.1181) for ISO-K



Dimensional drawing for the claws for ISO-K

Exact numbers of clamps see first page of the chapter "(ISO-K) Clamp Flange Fittings and Components".

**Note:** These clamps are not suitable for the installation of turbomolecular pumps. Please use the fasteners specified in the operating instruction of the pump.

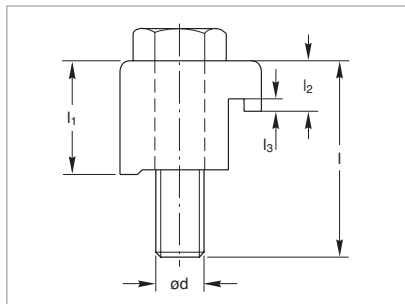
### Technical Data

DN	ISO-K	63 / 100	160 / 250	320 / 500	630
Number of required claws per connection		4 / 8	8 / 12	12 / 16	20
d	thread	M 8	M 10	M 12	M 12
l	mm (in.)	35 (1.38)	35 (1.38)	50 (1.97)	55 (2.17)
l <sub>1</sub>	mm (in.)	22.5 (0.89)	23.0 (0.91)	36.5 (1.44)	41.5 (1.63)
l <sub>2</sub>	mm (in.)	8.6 (0.34)	9.1 (0.36)	15.9 (0.63)	16 (0.63)
l <sub>3</sub>	mm (in.)	2.5 (0.10)	2.5 (0.10)	2.5 (0.10)	2.5 (0.10)

### Ordering Information

1 set = 4 claws	Part No.	268 25	268 26	268 27	268 28
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## Claws for Sealing Groove in Base Plate (Galvanized Steel 1.1181) for ISO-K



Dimensional drawing for the claws for sealing groove

Exact numbers of clamps see first page of the chapter "(ISO-K) Clamp Flange Fittings and Components".

**Note:** These clamps are not suitable for the installation of turbomolecular pumps. Please use the fasteners specified in the operating instruction of the pump.

### Technical Data

DN	ISO-K	63 / 100	160 / 250	320 / 500
d	thread	M 8	M 10	M 12
l	mm (in.)	30 (1.18)	35 (1.38)	45 (1.77)
l <sub>1</sub>	mm (in.)	18.6 (0.73)	19 (0.75)	31 (1.22)
l <sub>2</sub>	mm (in.)	8.6 (0.34)	9.0 (0.35)	16.0 (0.63)
l <sub>3</sub>	mm (in.)	2.5 (0.10)	2.5 (0.10)	2.5 (0.10)

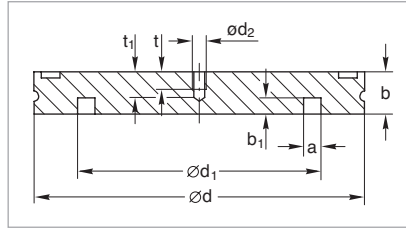
### Ordering Information

1 set = 4 claws	Part No.	268 76	268 77	268 78
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.



## Blank Flanges (Nickel-Plated Steel 1.0037 / Stainless Steel 1.4301)



Dimensional drawing for the blank flanges

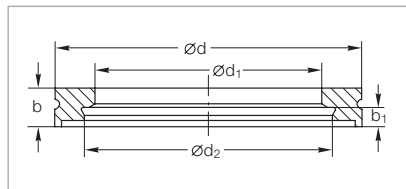
### Technical Data

DN	ISO-K	63	100	160	200	250	320	400	500	630
a	mm	5	5	5	5	5	5	5	5	5
	in.	0.20	0.20	0.20	0.20	0.20	0.20	0.20	0.20	0.20
b	mm	12	12	12	12	12	17	17	17	22
	in.	0.47	0.47	0.47	0.47	0.47	0.67	0.67	0.67	0.87
b <sub>1</sub>	mm	4.5	4.5	4.5	4.5	4.5	6.5	6.5	6.5	6.5
	in.	0.18	0.18	0.18	0.18	0.18	0.26	0.26	0.26	0.26
d	mm	95	130	180	240	290	370	450	550	690
	in.	3.74	5.12	7.09	9.45	11.42	14.57	17.72	21.65	27.17
d <sub>1</sub>	mm	70	102	153	213	261	318	400	501	651
	in.	2.76	4.02	6.02	8.39	10.28	12.52	15.75	19.72	25.63
d <sub>2</sub>	thread	-	-	-	-	-	-	-	M 8	M 8
t	mm	8	8	8	8	8	8	8	8	8
	in.	0.31	0.31	0.31	0.31	0.31	0.31	0.31	0.31	0.31
t <sub>1</sub>	mm	12	12	12	12	12	12	12	12	12
	in.	0.47	0.47	0.47	0.47	0.47	0.47	0.47	0.47	0.47

### Ordering Information

Nickel-plated steel	Part No.	<b>26947</b>	<b>26948</b>	<b>26949</b>	-	<b>26956</b>	-	-	-	-
Stainless steel	Part No.	<b>88755</b>	<b>88756</b>	<b>88757</b>	<b>88754</b>	<b>88758</b>	<b>88759</b>	<b>88760</b>	<b>88761</b>	<b>88762</b>

## Welding Flanges



Dimensional drawing for the welding flanges

### Technical Data

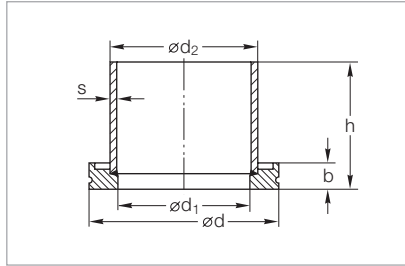
DN	ISO-K	63	100	160	200	250
b	mm (in.)	12 (0.47)	12 (0.47)	12 (0.47)	12 (0.47)	12 (0.47)
b <sub>1</sub>	mm (in.)	6 (0.24)	6 (0.24)	6 (0.24)	6 (0.24)	6 (0.24)
d	mm (in.)	95 (3.74)	130 (5.12)	180 (7.09)	240 (9.45)	290 (11.42)
d <sub>1</sub>	mm (in.)	70 (2.76)	102 (4.02)	153 (6.02)	213 (8.39)	261 (10.28)
d <sub>2</sub>	mm (in.)	76.6 (3.02)	108.7 (4.28)	159.8 (6.29)	219.8 (8.65)	267.8 (10.54)

### Ordering Information

Steel 1.0831	Part No.	<b>269 61</b>	<b>269 62</b>	<b>269 63</b>	-	<b>269 65</b>
Stainless steel 1.4301	Part No.	<b>886 61</b>	<b>886 62</b>	<b>886 63</b>	<b>886 64</b>	<b>886 65</b>

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Clamp Flanges with Tubulation (Steel 1.0831, 1.0308 / Stainless Steel 1.4301)



Dimensional drawing for the clamp flanges with tubulation

### Technical Data

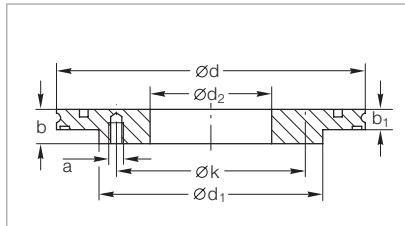
DN	ISO-K	63	100	160	200	250	320	400	500	630
d	mm	95	130	180	240	290	370	450	550	690
	in.	3.74	5.12	7.09	9.45	11.42	14.57	17.72	21.65	27.17
d <sub>1</sub>	mm	70	102	153	213	261	318	400	501	651
	in.	2.76	4.02	6.02	8.39	10.28	12.52	15.75	19.72	25.63
d <sub>2</sub>	mm	76.1	108	159	219.1	267	324	406	508	660
	in.	3.00	4.25	6.26	8.63	10.51	12.76	15.98	20.00	25.98
h	mm	100	100	100	100	100	100	100	100	100
	in.	3.94	3.94	3.94	3.94	3.94	3.94	3.94	3.94	3.94
s (steel)	mm	2.9	2.9	2.9	-	3	3	3	4	5
	in.	0.11	0.11	0.11	-	0.12	0.12	0.12	0.16	0.20
s (stainless steel)	mm	2.3	2	2	3	3	3	3	4	5
	in.	0.09	0.08	0.08	0.12	0.12	0.12	0.12	0.16	0.20
b	mm	12	12	12	12	12	17	17	17	22
	in.	0.47	0.47	0.47	0.47	0.47	0.67	0.67	0.67	0.87

### Ordering Information

Steel 1.0831	Part No.	<b>26904</b>	<b>26905</b>	<b>26906</b>	-	<b>26917</b>	-	-	-	-
Stainless steel 1.4301	Part No.	<b>88640</b>	<b>88641</b>	<b>88642</b>	<b>88643</b>	<b>88718</b>	<b>88719</b>	<b>88646</b>	<b>88647</b>	<b>88648</b>

Not suited for the mounting of turbo molecular pumps

## Reducing Flanges (Stainless Steel 1.4301)



Dimensional drawing for the reducing flanges

### Technical Data

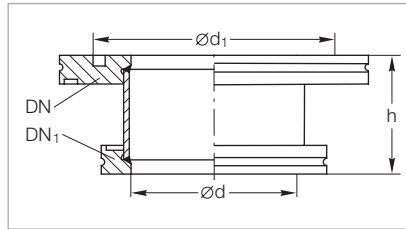
DN	ISO-K	160/63	160/100	200/100	200/160	250/160
a	thread	M 8	M 8	M 8	M 10	M 10
b	mm (in.)	22 (0.87)	25 (0.98)	20 (0.79)	25 (0.98)	22 (0.87)
b <sub>1</sub>	mm (in.)	12 (0.47)	12 (0.47)	12 (0.47)	12 (0.47)	12 (0.47)
d	mm (in.)	180 (7.09)	180 (7.09)	240 (9.49)	240 (9.49)	290 (11.42)
d <sub>1</sub>	mm (in.)	130 (5.12)	165 (6.50)	165 (6.50)	225 (8.86)	225 (8.86)
d <sub>2</sub>	mm (in.)	70 (2.76)	102 (4.02)	102 (4.02)	153 (6.02)	153 (6.02)
k	mm (in.)	110 (4.33)	145	145 (5.71)	200 (7.87)	200 (7.87)

### Ordering Information

Stainless steel	Part No.	<b>886 14</b>	<b>886 15</b>	<b>886 17</b>	<b>886 16</b>	<b>886 50</b>
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Reducers (Stainless Steel)



Dimensional drawing for the reducers

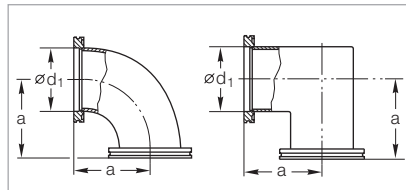
### Technical Data

DN	ISO-K	100	250
DN <sub>1</sub>	ISO-K	63	200
d	mm (in.)	70 (2.76)	213 (8.39)
d <sub>1</sub>	mm (in.)	102 (4.02)	261 (10.28)
h	mm (in.)	50 (1.97)	50 (1.97)

### Ordering Information

Stainless steel			
1.4301	Part No.	<b>887 89</b>	<b>887 93</b>
Not suited for the mounting of turbo molecular pumps			

## Pipe Bend (Stainless Steel 1.4301); from DN 160 ISO-K Mitred Elbow



Dimensional drawing for the pipe bends (left) and the mitred elbows (right)

### Technical Data

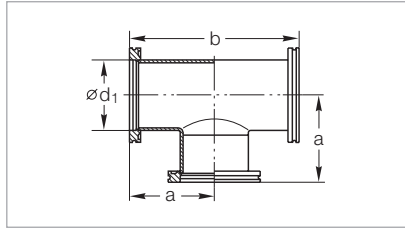
DN	ISO-K	63	100	160	250
a	mm (in.)	88 (3.46)	108 (4.25)	138 (5.43)	208 (8.19)
d <sub>1</sub>	mm (in.)	70 (2.76)	102 (4.02)	153 (6.02)	261 (10.28)
Weight	kg (lbs)	1.1 (2.43)	2.2 (4.8)	5.9 (13.02)	9.9 (21.85)
Conductance	l/s	208	470	1200	3700

### Ordering Information

Stainless steel					
	Part No.	<b>887 25</b>	<b>887 26</b>	<b>887 27</b>	<b>887 28</b>
Not suited for the mounting of turbo molecular pumps					

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

### Tees (Stainless Steel 1.4301)



Dimensional drawing for the tees

#### Technical Data

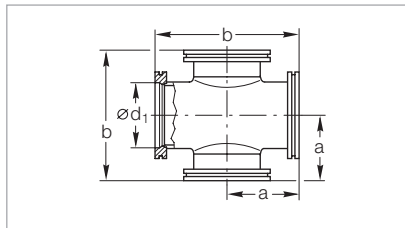
DN	ISO-K	63	100	160	250
a	mm (in.)	88 (3.46)	108 (4.25)	138 (5.43)	208 (8.19)
b	mm (in.)	176 (6.93)	216 (8.50)	276 (10.87)	416 (16.38)
$d_1$	mm (in.)	70 (2.76)	102 (4.02)	153 (6.02)	261 (10.28)
Weight	kg (lbs)	1.6 (3.53)	3.2 (7.06)	7.6 (16.78)	8.1 (17.88)

#### Ordering Information

Stainless steel	Part No.	887 35	887 36	887 37	887 38
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Not suited for the mounting of turbo molecular pumps

### 4-Way Crosses (Stainless Steel 1.4301)



Dimensional drawing for the 4-way crosses

#### Technical Data

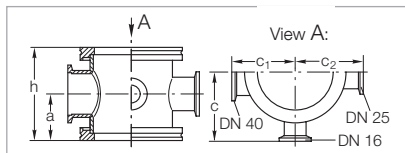
DN	ISO-K	63	100	160	250
a	mm (in.)	88 (3.46)	108 (4.25)	138 (5.43)	208 (8.19)
b	mm (in.)	176 (6.93)	216 (8.50)	276 (10.87)	416 (16.38)
$d_1$	mm (in.)	70 (2.76)	102 (4.02)	153 (6.02)	261 (10.28)

#### Ordering Information

Stainless steel	Part No.	887 45	887 46	887 47	887 48
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Not suited for the mounting of turbo molecular pumps

### Branching Pieces with lateral DN 16/25/40 ISO-KF Flanges (Stainless Steel 1.4301)



Dimensional drawing for the branching pieces with lateral DN 16/25/40 flanges

Can not be used with collar flanges ISO-F and DIN EN 1092-1

#### Technical Data

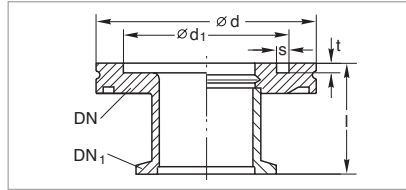
DN	ISO-K	63	100	160
a	mm (in.)	44 (1.73)	50 (1.97)	50 (1.97)
h	mm (in.)	88 (3.46)	100 (3.94)	100 (3.94)
c	mm (in.)	66 (2.60)	82 (3.23)	107 (4.21)
$c_1$	mm (in.)	59 (2.32)	77 (3.03)	105 (4.13)
$c_2$	mm (in.)	64 (2.52)	80 (3.15)	107 (4.21)

#### Ordering Information

Stainless steel	Part No.	886 71	886 72	886 73
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Adaptors-Reducers ISO-K – ISO-KF



Dimensional drawing for the adaptors-reducer ISO-K – ISO-KF;  
left: aluminium; right: stainless steel

### Technical Data

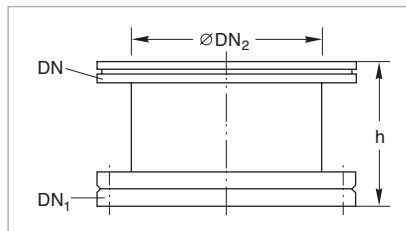
DN	ISO-K	63	63	100
DN <sub>1</sub>	ISO-KF	40	50	40
d	mm (in.)	95 (3.74)	95 (3.74)	130 (5.12)
d <sub>1</sub>	mm (in.)	70 (2.76)	70 (2.76)	102 (4.02)
l	mm (in.)	40 (1.57)	45 (1.77)	40 (1.57)
s	mm (in.)	5 (0.2)	5 (0.2)	5 (0.2)
t	mm (in.)	4.5 (0.16)	4.5 (0.16)	4.5 (0.16)
Weight	kg (lbs)	0.5 (1.1)	0.6 (1.32)	0.8 (1.77)

### Ordering Information

Stainless steel 1.4301	Part No.	<b>887 40</b>	<b>887 41</b>	<b>887 42</b>
Aluminium 3.2315.71	Part No.	<b>269 40</b>	<b>269 41</b>	-

Not suited for the mounting of turbo molecular pumps

## Adaptors ISO-K – CF



Dimensional drawing for the adaptors ISO-K – CF

### Technical Data

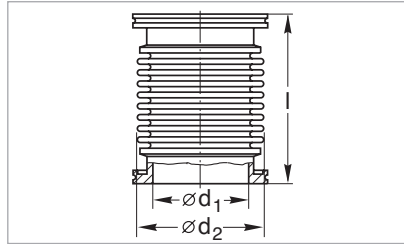
DN	ISO-K	63	100	160
DN <sub>1</sub>	CF	63	100	160
o. D.	in.	4 1/2	6	8
DN <sub>2</sub>	mm (in.)	66 (2.60)	104 (4.09)	153 (6.02)
h	mm (in.)	90 (3.54)	90 (3.54)	90 (3.54)

### Ordering Information

Stainless steel DIN 1.4301	Part No.	<b>837 01</b>	<b>837 02</b>	<b>837 03</b>
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Bellows (Stainless Steel 1.4571) with Flanges (Stainless Steel 1.4301)



Dimensional drawing for the bellows

### Technical Data

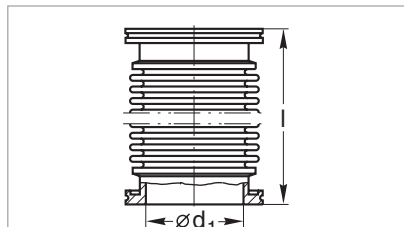
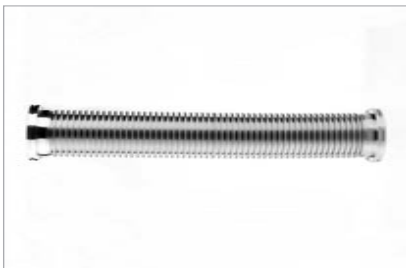
DN	ISO-K	63	100	160	250
$d_1$	mm (in.)	66 (2.60)	95 (3.74)	153 (6.02)	261 (10.78)
$d_2$	mm (in.)	83.7 (3.30)	120 (4.72)	186 (7.32)	305 (12.01)
l	mm (in.)	132 (5.20)	132 (5.20)	150 (5.91)	200 (7.87)
Weight	kg (lbs)	1.0 (2.21)	3.9 (8.61)	6.2 (13.69)	9.3 (20.53)
Compression	mm (in.)	20 (0.79)	28 (1.10)	22 (0.87)	30 (1.18)
Tension	mm (in.)	20 (0.79)	28 (1.10)	22 (0.87)	30 (1.18)
Max. bending angle	degrees <sup>1)</sup>	$\pm 30^\circ$	$\pm 30^\circ$	$\pm 14^\circ$	$\pm 13^\circ$
Lateral displacement	mm (in.)	7.5 (0.28)	9.0 (0.35)	3.5 (0.14)	4.5 (0.18)

### Ordering Information

Stainless steel	Part No.	887 70	887 71	887 72	887 68
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<sup>1)</sup> When utilizing the maximum bend, no extension along the axial axis will be possible!

## Flexible Vacuum Hoses (Stainless Steel 1.4571) with Flanges (Stainless Steel 1.4301)



Dimensional drawing for the flexible vacuum hoses

### Technical Data

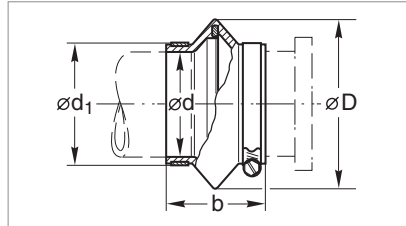
DN	ISO-K	63	63	63	63	100	100	100	100
$d_1$	mm	70	70	70	70	102	102	102	102
	in.	2.76	2.76	2.76	2.76	2.76	4.02	4.02	4.02
l	mm	250	500	750	1000	250	500	750	1000
	in.	9.84	19.69	29.53	39.37	9.84	19.69	29.53	39.37
Max. bending radius with multiple bending	mm	250	250	250	250	370	370	370	370
	in.	9.84	9.84	9.84	9.84	14.57	14.57	14.57	14.57
with single bend	mm	160	160	160	160	240	240	240	240
	in.	8.30	8.30	8.30	8.30	9.45	9.45	9.45	9.45

### Ordering Information

Stainless steel	Part No.	868 37	867 97	868 34	868 07	868 38	867 98	868 35	868 08
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Flexible Compensation Elements (CR)



Dimensional drawing for the flexible compensation elements

### Technical Data

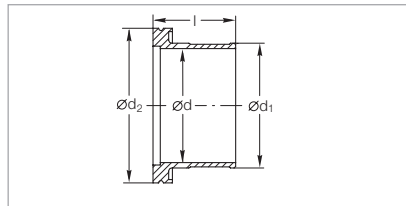
DN	ISO-K	63	100	160
D	mm (in.)	120 (4.72)	150 (5.91)	200 (7.87)
d	mm (in.)	75 (2.95)	106 (4.17)	155 (6.10)
$d_1$	mm (in.)	85 (3.35)	116 (4.57)	165 (6.50)
b	mm (in.)	70 (2.76)	72 (2.83)	72 (2.83)

### Ordering Information

CR	Part No.	272 23 <sup>1)</sup>	272 24 <sup>1)</sup>	272 25 <sup>1)</sup>
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<sup>1)</sup> Is supplied complete with stainless steel hose clamps

## Connections for Flexible Compensation Elements (Aluminium 3.2315.71)



Dimensional drawing for the connections for flexible compensation elements

### Technical Data

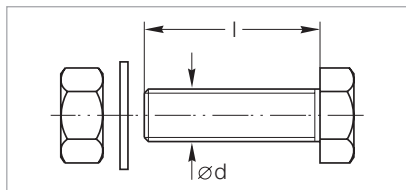
DN	ISO-K	63	100	160
d	mm (in.)	70 (2.76)	102 (4.02)	150 (5.91)
$d_1$	mm (in.)	76 (2.99)	107 (4.21)	156 (6.14)
$d_2$	mm (in.)	95 (3.74)	130 (5.12)	180 (7.09)
l	mm (in.)	51 (2.01)	56 (2.20)	56 (2.20)

### Ordering Information

Aluminium	Part No.	272 35	272 36	272 37
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Bolts for Clamp Flange Fittings (Steel 8.8, zinc coated)



Dimensional drawing for the bolts  
for clamp flange fittings

### Technical Data

DN	ISO-K	63 – 100	160 – 250	320 – 500
<b>Dimensions</b>				
d	thread	M 8	M 10	M 12
l	mm (in.)	40 (1.57)	50 (1.97)	70 (2.76)
<b>Quantity per set</b>				
Bolts		8	12	16
Nuts		8	12	16
Washers		8	12	16

### Ordering Information

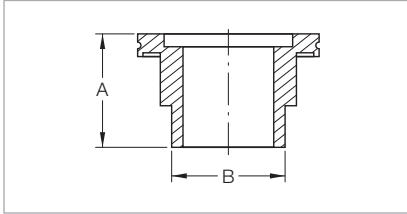
Set	Part No.	887 81	887 82	887 83 (*)
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(\*) Also suitable for DN 630 connections. 20 pieces needed for each connection.



# Only available for purchase in North and South America

## ISO-K to NPT Adaptor



Dimensional drawing for the ISO-K / NPT adaptor

### Technical Data

DN		63 ISO-K / 2" NPT
A	mm (in.)	60.0 (2.36)
∅ B	mm (in.)	51.0 (2" NPT)

### Ordering Information

Stainless steel	Part No.	<b>72103040</b>
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

# ISO-F and DIN EN 1092-1 Fixed Flange Fittings, ND 6

**Note: ND 6 states a dimension and not refer to an operating pressure of 6 bar!**

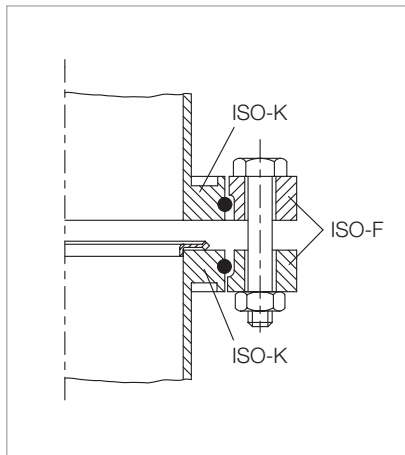


Mating clamp flanges with tubulation using collar rings and sealing disk

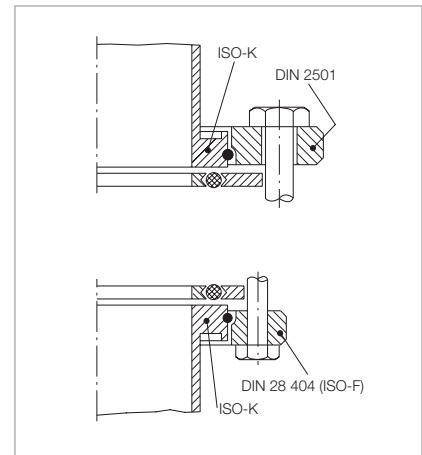
In addition to clamp flange connections, fixed welded flanges (ISO-F or to DIN EN 1092-1) are used in the area of vacuum engineering to interconnect valves, pumps and other components.

## Advantages to the User

- A high vacuum seal is maintained also at large nominal width and high mechanical loads
- Evenly distributed sealing force through a large number of bolts
- Can be easily adapted to other flange systems
- Vacuum sealing disks consist of a CR O-ring seal with inner and outer aluminium ring
- Fixed flanges and collar flanges may also be constructed as all-metal seals by using ultra sealing disks



Mating clamp flanges using bolted collar rings and ultra sealing disk



Comparison: Clamp flange with collar flange to DIN EN 1092-1 and clamp flange with collar flange to DIN 28 404; ISO-F

## Collar Flange

## Steel

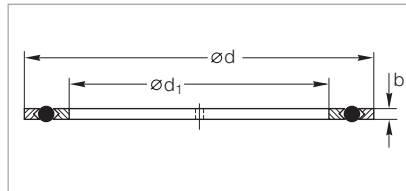
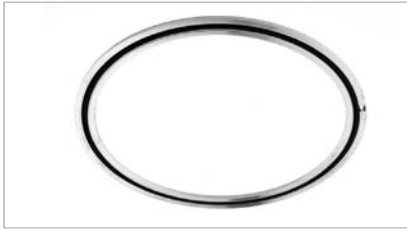
## Stainless Steel

Bolts and nuts	Galvanized 8.8 steel	1.4401
Retaining ring	Steel	1.4310

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

# ISO-F Fixed Flange Fittings

## Vacuum Sealing Disks for ISO-F Flanges (Aluminium/CR)



Dimensional drawing for vacuum sealing disks

### Technical Data

DN	ISO-F	63	100	160	250	320
d	mm (in.)	98 (3.86)	132 (5.20)	185 (7.28)	295 (11.61)	375 (14.76)
d <sub>1</sub>	mm (in.)	73 (2.87)	107 (4.21)	160 (6.30)	270 (10.63)	330 (12.99)
b	mm (in.)	4 (0.16)	4 (0.16)	4 (0.16)	4 (0.16)	6 (0.24)

### Ordering Information

Aluminum/CR	Part No.	171 09	171 10	171 11	171 12	171 19
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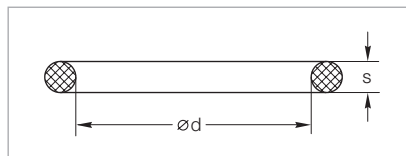
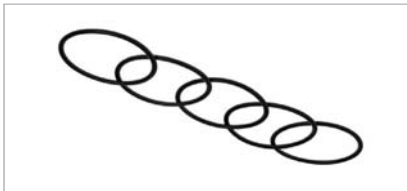
### Technical Data

DN	ISO-F	400	500	630	800	1000
d	mm (in.)	460 (18.11)	560 (22.05)	701 (27.60)	870 (34.25)	1070 (42.13)
d <sub>1</sub>	mm (in.)	415 (16.34)	515 (20.28)	656 (25.83)	825 (32.48)	1025 (40.35)
b	mm (in.)	6 (0.24)	6 (0.24)	6 (0.24)	6 (0.24)	6 (0.24)

### Ordering Information

Al/CR	Part No.	171 14	171 15	171 16	171 17	171 18
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## Spare O-Ring Gaskets for ISO-F Flange Connection



Dimensional drawing for O-rings

### Technical Data

DN	ISO-F	63	100	160	250	320
d	mm (in.)	80 (3.15)	110 (4.33)	165 (6.50)	265 (10.43)	325 (12.75)
s	mm (in.)	5 (0.20)	5 (0.20)	5 (0.20)	5 (0.20)	8 (0.31)
Quantity per set		5	5	5	5	1

### Ordering Information

CR	Part No.	ES210701	ES210711	ES210716	ES210721	E210726
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### Technical Data

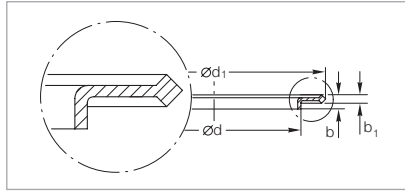
DN	ISO-F	400	630	800	1000
d	mm (in.)	412 (16.22)	640 (25.20)	820 (32.28)	1023 (40.28)
s	mm (in.)	8 (0.31)	8 (0.31)	8 (0.31)	8 (0.31)
Quantity per set		1	1	1	1

### Ordering Information

CR	Part No.	E210731	E210741	E210746	E210751
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Ultra Sealing Disks (Aluminium 3.2315.71) for ISO-F Flanges



Dimensional drawing for O-rings

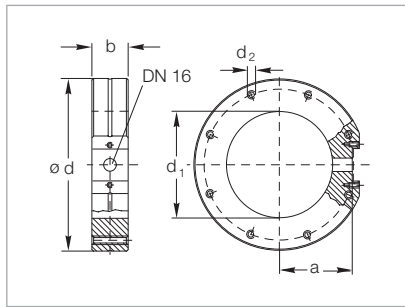
### Technical Data

DN	ISO-K / ISO-F	63	100	160	250
b	mm (in.)	4.5 (0.18)	4.5 (0.18)	4.5 (0.18)	4.5 (0.18)
b <sub>1</sub>	mm (in.)	2.6 (0.10)	2.6 (0.10)	2.6 (0.10)	2.6 (0.10)
d	mm (in.)	69.8 (2.75)	101.8 (4.01)	152.8 (6.02)	260.8 (10.27)
d <sub>1</sub>	mm (in.)	85.6 (3.37)	116.6 (4.59)	166.6 (6.56)	276.6 (10.89)

### Ordering Information

Aluminium	Part No.	886 24	886 25	886 26	886 27
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## Measurement Flanges



Dimensional drawing for the measurement flanges

### Technical Data

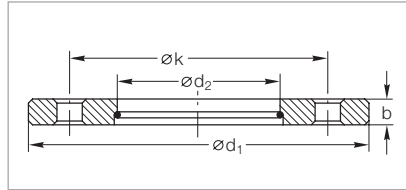
DN	ISO-K	63	100	160
a	mm (in.)	52.3 (2.06)	71.3 (2.81)	102.3 (4.03)
b	mm (in.)	30 (1.18)	30 (1.18)	30 (1.18)
d	mm (in.)	130 (5.12)	165 (6.50)	225 (8.86)
d <sub>1</sub>	mm (in.)	70 (2.76)	102 (4.02)	153 (6.02)
d <sub>2</sub>	thread	M 8	M 8	M 10
Number of threaded holes		4	8	8

### Ordering Information

Stainless steel 1.4301	Part No.	286 60	286 61	286 62
Recommended centering ring (2x)	Part No.	887 03	887 04	887 07

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## ISO-F Collar Flanges with Retaining Ring for use with Clamp Flange Fittings (Steel 1.0037) and Stainless Steel



Dimensional drawing for collar flanges with retaining ring

### Technical Data

DN	ISO-F	63	100	160	200	250
$d_1$	mm (in.)	130 (5.12)	165 (6.50)	225 (8.86)	285 (11.22)	335 (13.19)
$d_2$	mm (in.)	95.6 (3.76)	130.6 (5.14)	180.9 (7.12)	240.9 (9.48)	290.9 (11.45)
k	mm (in.)	110 (4.93)	145 (5.71)	200 (7.87)	260 (10.24)	310 (12.20)
b	mm (in.)	12 (0.47)	12 (0.47)	16 (0.63)	16 (0.63)	16 (0.63)
Number of holes		4	8	8	12	12

### Ordering Information

Nickel-plated steel	Part No.	267 67	267 70	267 71	267 68	267 72
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### Technical Data

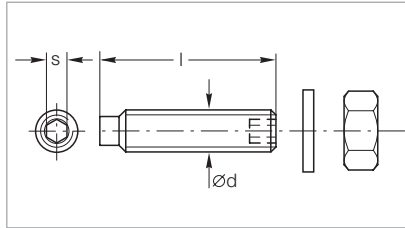
DN	ISO-F	320	400	500	630
$d_1$	mm (in.)	425 (16.73)	510 (20.08)	610 (24.02)	750 (29.53)
$d_2$	mm (in.)	370.8 (14.60)	451.0 (17.76)	551.0 (21.69)	691.0 (27.20)
k	mm (in.)	395 (15.51)	480 (18.90)	580 (22.83)	720 (28.35)
b	mm (in.)	20 (0.79)	20 (0.79)	20 (0.79)	24 (0.95)
Number of holes		12	16	16	20

### Ordering Information

Nickel-plated steel	Part No.	267 76	267 74	267 75	267 77
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Bolts, Nuts and Washers for Joints with VAT Gate Valves



Dimensional drawing for the set screws, nuts and washers

### Technical Data

DN	ISO-F	63 – 100	160 – 250
<b>Dimensions</b>			
d	thread	M 8	M 10
l	mm (in.)	45 (1.77)	55 (2.17)
s	mm (in.)	4 (0.16)	6 (0.24)
<b>Quantity per set</b>			
Bolts		16	12
Nuts		16	12
Washers		16	12

### Ordering Information

Set	Part No.	839 13	210 071
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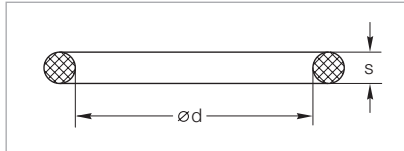
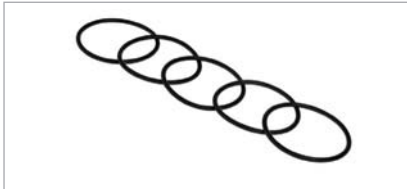
**Important:** In the table of Chapter “General” the German designation for the type of steel is also stated in accordance with AISI.

# DIN EN – Fixed Flange Fittings ND 6

Outside dimensions and hole pattern in accordance to DIN EN 1092-1;  
inside contour similar with DIN 28404

Note: ND 6 states a dimension and does not refer to an operating pressure of 6 bar!

## Spare O-Ring Gaskets for Vacuum Sealing Disks DIN EN 1092-1



Dimensional drawing for O-ring gaskets

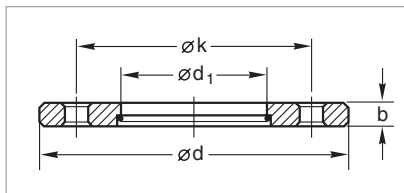
### Technical Data

DN	ISO-F	63	100	160
d	mm (in.)	80 (3.15)	110 (4.23)	165 (6.50)
s	mm (in.)	5 (0.20)	5 (0.20)	5 (0.20)
Quantity per set		5	5	5

### Ordering Information

CR	Part No.	ES210701	ES210711	ES210716
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## Collar Flanges with Retaining Ring (Steel 1.0037)



Dimensional drawing for collar flanges with retaining ring

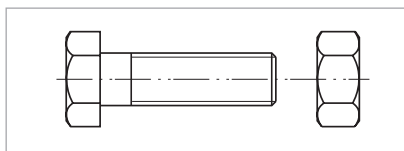
### Technical Data

DN	DIN	63	100	160
d	mm (in.)	160 (6.30)	210 (8.27)	265 (10.43)
$d_1$	mm (in.)	95.6 (3.76)	130.6 (5.14)	180.9 (7.12)
k	mm (in.)	130 (5.12)	170 (6.69)	225 (8.86)
b	mm (in.)	12 (0.47)	15 (0.59)	15 (0.59)

### Ordering Information

Stainless Steel	Part No.	86747V01	86750V01	86751V01
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## Bolts and Nuts for DIN Collar Flange



Dimensional drawing for bolts and nuts

### Technical Data

DN	DIN	63	100	160	250
Dimensions					
d	thread	M 12	M 16	M 16	M 16
l	mm (in.)	40 (1.57)	50 (1.97)	50 (1.97)	50 (1.97)
Number of bolts/nuts required		4	8	8	12

### Ordering Information

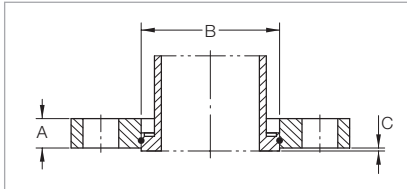
1 bolt (galvanized 8.8 steel)	Part No.	201 02 381	201 02 434	201 02 434	201 02 434
1 nut (galvanized 8.8 steel)	Part No.	211 01 115	211 01 117	211 01 117	211 01 117

Important: In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

# Only available for purchase in North and South America

## ANSI Fittings

### Flanges, Rotatable Bolt Type



Dimensional drawing for the flanges,  
rotatable type  
(tube piece shown in phantom not included)

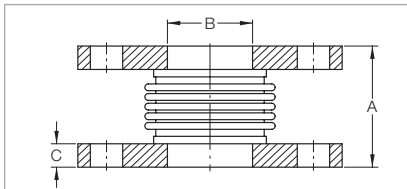
### Technical Data

DN	ISO-K to ANSI	63 3"	100 4"	160 6"	250 10"
A	mm (in.)	13.0 (0.50)	13.0 (0.50)	16.0 (0.63)	22.0 (0.88)
∅ B	mm (in.)	95.5 (3.76)	131.0 (5.14)	181.0 (7.12)	291.0 (11.45)
C	mm (in.)	1 (0.039)	1 (0.039)	1 (0.039)	1 (0.039)

### Ordering Information

Stainless steel	Part No.	982780700	982780701	982780702	982780703
Spare retaining ring (Set of 10 pcs)	Part No.	ES23102401	ES23102402	ES23102412	-

### Bellows



Dimensional drawing for the bellows

Combined axial/lateral deflection cannot  
exceed 100%.

Example: 75% axial rating – 25% lateral  
rating

### Technical Data

DN	ANSI	3"	4"	6"
A	mm (in.)	120.0 (4.72)	120.0 (4.72)	200.0 (7.87)
∅ B	mm (in.)	78.0 (3.07)	102.0 (4.03)	154.0 (6.07)
C	mm (in.)	12.7 (0.50)	12.7 (0.50)	12.7 (0.50)
Rated deflection in axial	mm (in.)	15.0 (0.58)	18.0 (0.70)	29.5 (1.16)
Rated deflection in lateral	mm (in.)	5.0 (0.19)	6.0 (0.22)	8.0 (0.31)
Spring rate	lbi/in.	263.0	340.0	260.0
Compression / tension	mm (in.)	11.68 / 3.56 (0.460 / 0.140)	14.22 / 3.56 (0.560 / 0.140)	22.86 / 6.60 (0.900 / 0.260)

### Ordering Information

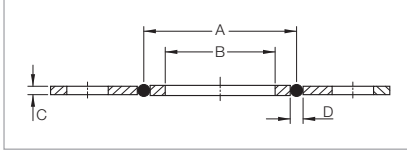
Stainless steel bellows with carbon steel flanges	Part No.	991051013	991051014	991051016
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.



# Only available for purchase in North and South America

## Sealing Disk Assembly



Dimensional drawing for the sealing disk assembly

### Technical Data

DN	ANSI	3"	4"	6"
∅ A	mm (in.)	91.0 (3.60)	121.0 (4.75)	171.0 (6.72)
∅ B	mm (in.)	78.0 (3.07)	102.0 (4.03)	154.0 (6.07)
C	mm (in.)	3.2 (0.13)	3.2 (0.13)	3.2 (0.13)
∅ D	mm (in.)	4.0 (0.16)	4.0 (0.16)	4.0 (0.16)

### Ordering Information

Aluminium	Part No.	<b>910181605</b>	<b>910181606</b>	<b>910181607</b>
Stainless steel	Part No.	-	<b>910181617</b>	-

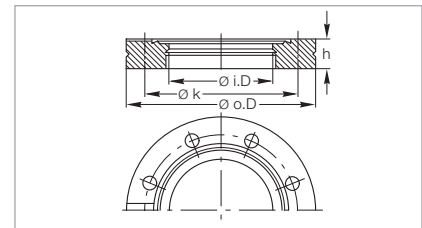
**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

# CF Flange Fittings and Components

## CF Flanges



The CF flange connection consists of two identical flanges with a flat gasket made of **OFHC copper**, bolts, nuts and washers.



Dimensional drawing for CF flanges

### Sealing Principle

When assembling the CF flange connection, the flat copper gasket fits with a slight clearance into the outer recess of the flanges and thus assures good centering of the flange connection. If the flange bolts are properly tightened according to the instructions, the knife edge of the flanges penetrates into the flat copper gasket, whereby the shear action of the outer face of the cutting edge – as seen from the flange axis - produces a yield pressure on the copper gasket, while the inner face of the edge produces a cutting action.

During this process the copper gasket adapts it-self optimally to the micro-structure of the outer knife edge. This explains the high sealing effect and the especially low leak rates of CF flange connections. A radial groove extending right up to the sealing ring is provided for leak testing of the flange connection. In order to ensure that the sealing knife edge is not damaged during frequent use of the flanges, the conventional geometry of such knife edges for CF flanges has been developed further. By using the Leybold developed obtuse angled knife edge

profile the strength of the sealing knife edges has been significantly stabilized. In addition to the actual knife edge, the flanges are provided with a concentric sealing surface for placement of a FPM (FKM) gasket or a supporting ring with FPM O-ring, which may be baked up to 150 °C (302 °F) (does not apply to observation windows).

This design has the advantage, that it is possible to equip the apparatus with elastomer gaskets prior to final assembly, so that the system can be tested under normal high vacuum conditions.

### Technical Data

DN	CF	16	40	63	100	160	200	250
Outside diameter o. D.	mm	34.0	69.5	113.5	152.0	202.5	253.0	305.0
	(in.)	(1.33)	(2.75)	(4.50)	(6.00)	(8.00)	(10.00)	(12.00)
Inside diameter i. D.	mm	16.0	36.8	66.0	104.0	155.0	200.0	250.0
	(in.)	(0.63)	(1.375)	(2.50)	(4.00)	(6.00)	(8.00)	(10.00)
Bolt circle diameter k	mm	27.0	58.7	92.2	130.3	181.0	231.8	284.0
	(in.)	(1.06)	(2.31)	(3.63)	(5.13)	(7.13)	(9.13)	(11.18)
High h	mm	7.5	13.0	17.5	20.0	22.0	24.5	24.5
	(in.)	(0.30)	(0.51)	(0.69)	(0.79)	(0.87)	(0.97)	(0.97)
Number of holes		6	6	8	16	20	24	32
Hole diameter	mm	4.3	6.6	8.4	8.4	8.4	8.4	8.4
	(in.)	(0.17)	(0.26)	(0.33)	(0.33)	(0.33)	(0.33)	(0.33)

### Conversion Factors

- Magnetizing field H, unit:  $A \times m^{-1}$   
Previously used unit: Oersted (Oe)  $1 \text{ Oe} = 79.577 (A \times m^{-1})$
- Strength of the magnetic field B, unit:  $Vs \times m^{-2} = \text{Tesla (T)}$   
Previously used unit: Gauß (G)  $1 \text{ G} = 10^{-4} Vs \times m^{-2} = 10^{-4} \text{ T}$

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

# CF Components



CF components are manufactured according to the requirements outlined in the introductory chapter. They are made from selected and corrosion resistant types of stainless steel. Both design and production methods are such, that the components meet the requirements of UHV applications. All components are fusion welded from the inside to prevent fissures and pocket holes (virtual leaks which cannot be located by leak detection methods from the outside). If welding from the outside cannot be avoided due to design constraints, the welding seam penetrates to the inner side, the side of the vacuum.

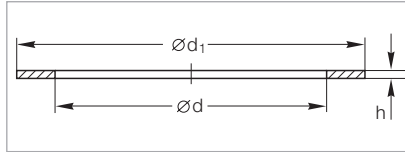
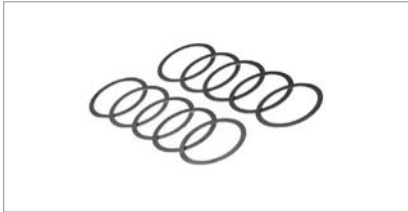
A carefully implemented cleaning process and suitable packaging for the components are essential prerequisites for obtaining pressures in the UHV range within reasonably short pump down times after assembly (providing the remainder of the apparatus is clean too).

For applications in the extreme UHV range (XHV) the outgassing rate of the CF flanges and the UHV components can be reduced by about two orders of magnitude by a special degassing process.

## Advantages to the User

- Low degassing rates
- High degassing temperature
- Leak rates below  $1 \times 10^{-11}$  mbar x l/s
- Basic dimensions correspond to those of the components from other international manufacturers
- Bolts may be inserted from the side of the body

## Copper Gaskets for CF Flanges (OFHC Copper – Oxygen-Free)



Dimensional drawing for the copper gaskets for CF flanges

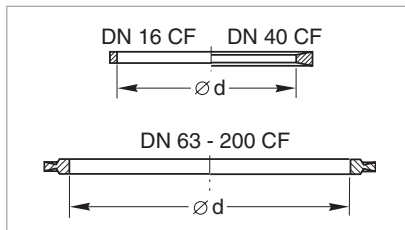
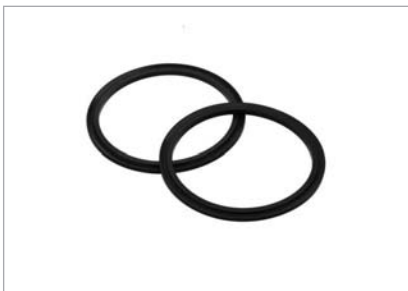
### Technical Data

DN	CF	16	40	63	100	160	200	250
Outside diameter	in.	1.33	2.75	4.50	6.00	8.00	10.00	12.00
d	mm (in.)	16.2 (0.64)	39.0 (1.54)	63.6 (2.50)	101.8 (4.01)	152.6 (6.01)	203.4 (8.01)	254.0 (10.00)
d <sub>1</sub>	mm (in.)	21.3 (0.84)	48.1 (1.89)	82.4 (3.24)	120.5 (4.74)	171.3 (6.74)	222.1 (8.74)	272.7 (10.74)
Set of 5		–	–	–	–	–	–	x
Set of 10		x	x	x	x	x	x	–

### Ordering Information

Quality: Standard	Part No.	<b>ES83941</b>	<b>ES83943</b>	<b>ES83944</b>	<b>ES83945</b>	<b>ES83946</b>	<b>ES83947</b>	<b>ES83948</b>
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## FPM (FKM) Profiled Gasket without Support Ring



Dimensional drawing for the profiled gaskets without support ring

### Technical Data

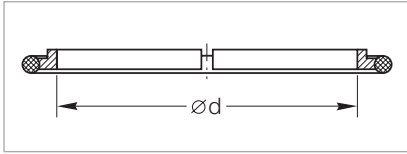
DN	CF	16	40	63	100	160	200
Outside diameter	in.	1.33	2.75	4.50	6.00	8.00	10.00
d	mm (in.)	16.0 (0.63)	42.0 (1.65)	69.7 (2.74)	107.8 (4.24)	156.0 (6.14)	206.0 (8.11)
Bakeout temperature	°C (°F)	160 (320)	160 (320)	160 (320)	160 (320)	160 (320)	160 (320)
Set of 2		–	–	x	x	x	x
Set of 5		x	x	–	–	–	–

### Ordering Information

Part No.	<b>ES83921</b>	<b>ES83923</b>	<b>ES83934</b>	<b>ES83935</b>	<b>ES83936</b>	<b>ES83937</b>
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**Important:** In the table of Chapter “General” the German designation for the type of steel is also stated in accordance with AISI.

## FPM (FKM) O-ring with Support Ring



Dimensional drawing for the FPM (FKM) O-rings with support ring

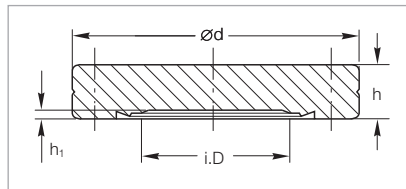
### Technical Data

DN	CF	250
Outside diameter	in.	12
d	mm (in.)	248.3 (9.78)
Bakeout temperature	°C (°F)	160 (320)

### Ordering Information

FPM O-ring with support ring	Part No.	<b>839 03</b>
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## CF Blank Flanges, Fixed



Dimensional drawing for the CF blank flanges, fixed

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

### Technical Data

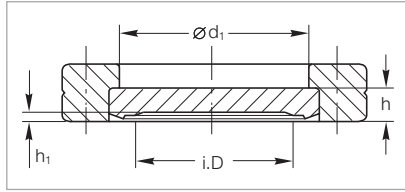
DN	CF	16	40	63	100	160	200	250
Outside diameter	in.	1.33	2.75	4.50	6.00	8.00	10.00	12.00
Inside diameter	mm (in.)	14.0 (0.55)	38.0 (1.50)	66.0 (2.60)	104.0 (4.09)	155.0 (6.10)	205.0 (8.07)	256.0 (10.08)
d	mm (in.)	34.0 (1.34)	69.5 (2.74)	113.5 (4.47)	152.0 (5.98)	202.5 (7.97)	253.0 (9.96)	305.0 (12.01)
h	mm (in.)	7.5 (0.30)	13.0 (0.51)	17.5 (0.69)	20.0 (0.79)	22.0 (0.87)	24.5 (0.97)	24.5 (0.97)
h <sub>1</sub>	mm (in.)	1.4 (0.06)	1.4 (0.06)	1.4 (0.06)	1.4 (0.06)	1.4 (0.06)	1.4 (0.06)	1.4 (0.06)

### Ordering Information

Stainless steel DIN 1.4301	Part No.	<b>835 01</b>	<b>835 03</b>	<b>835 04</b>	<b>835 05</b>	<b>835 06</b>	<b>835 07</b>	<b>835 09</b>
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## CF Blank Flanges, Rotatable



Dimensional drawing for the CF blank flanges, rotatable

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

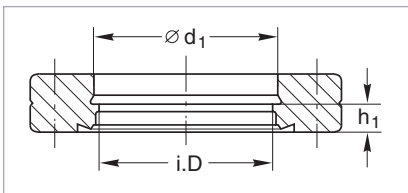
### Technical Data

DN	CF	16	40	63	100	160	200	250
Outside diameter	in.	1.33	2.75	4.50	6.00	8.00	10.00	12.00
Inside diameter	mm (in.)	14.0 (0.55)	38.0 (1.50)	66.0 (2.6)	104.0 (4.09)	155.0 (6.10)	205.0 (8.07)	256.0 (10.08)
$d_1$	mm (in.)	18.6 (0.73)	41.0 (1.61)	71.0 (2.80)	109.0 (4.29)	160.0 (6.30)	206.0 (8.11)	257.0 (10.12)
h	mm (in.)	5.8 (0.23)	7.6 (0.30)	12.6 (0.50)	14.3 (0.56)	15.8 (0.62)	17.1 (0.67)	18.0 (0.71)
$h_1$	mm (in.)	1.4 (0.06)	1.4 (0.06)	1.4 (0.06)	1.4 (0.06)	1.4 (0.06)	1.4 (0.06)	1.4 (0.06)

### Ordering Information

Stainless steel DIN 1.4301	Part No.	835 21	835 23	835 24	835 25	835 26	835 27	835 29
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## CF Bore Flanges, Fixed



Dimensional drawing for the CF bore flanges, fixed

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

### Technical Data

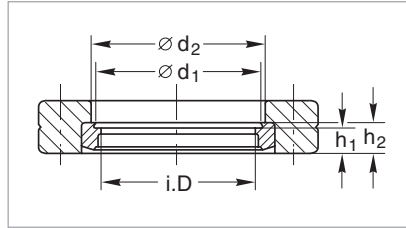
DN	CF	16	40	63	100	160	200	250
Outside diameter	in.	1.33	2.75	4.50	6.00	8.00	10.00	12.00
Inside diameter	mm (in.)	16.0 (0.63)	36.8 (1.45)	66.0 (2.60)	104.0 (4.09)	155.0 (6.10)	200.0 (7.87)	250.0 (9.84)
$d_1$	mm (in.)	18.3 (0.72)	40.3 (1.59)	70.3 (2.77)	108.5 (4.27)	159.5 (6.28)	205.5 (8.09)	256.5 (10.10)
$h_1$	mm (in.)	4.2 (0.17)	5.5 (0.22)	9.5 (0.37)	11.0 (0.43)	12.0 (0.47)	12.5 (0.49)	12.5 (0.49)

### Ordering Information

Stainless steel DIN 1.4301	Part No.	835 41	835 37	835 38	835 39	835 40	835 47	835 49
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## CF Bore Flanges, Rotatable



Dimensional drawing for the CF bore flanges, rotatable

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

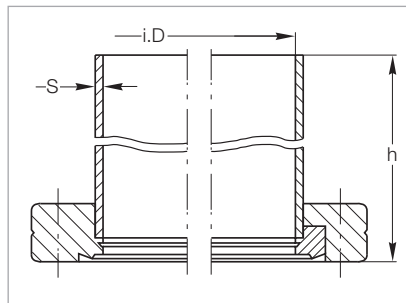
### Technical Data

DN	CF	16	40	63	100	160	200	250
Outside diameter	in.	1.33	2.75	4.50	6.00	8.00	10.00	12.00
Inside diameter	mm	16.0	36.8	66.0	104.0	155.0	200.0	250.0
	(in.)	(0.63)	(1.45)	(2.60)	(4.09)	(6.10)	(7.87)	(9.84)
$d_1$	mm	18.3	40.3	70.3	108.5	159.5	205.5	256.5
	(in.)	(0.72)	(1.59)	(2.77)	(4.27)	(6.28)	(8.09)	(10.10)
$d_2$	mm	18.6	41.0	71.0	109.0	160.0	206.0	257.0
	(in.)	(0.73)	(1.61)	(2.80)	(4.29)	(6.30)	(8.11)	(10.12)
$h_1$	mm	4.2	5.5	9.5	11.0	12.0	12.5	12.5
	(in.)	(0.17)	(0.22)	(0.37)	(0.43)	(0.47)	(0.49)	(0.49)
$h_2$	mm	5.8	7.6	12.6	14.3	15.8	17.1	18.0
	(in.)	(0.23)	(0.30)	(0.50)	(0.56)	(0.62)	(0.67)	(0.71)

### Ordering Information

Stainless steel DIN 1.4301	Part No.	835 61	835 58	835 59	835 60	835 69	835 67	835 78
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## CF Flanges with Tube End



Dimensional drawing for the CF flanges with tube end; left fixed, right rotatable

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

### Technical Data

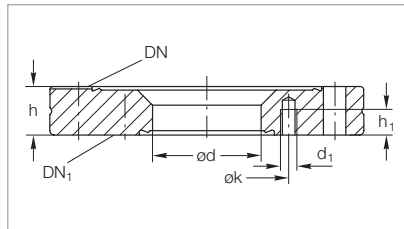
DN	CF	16	40	63	100	160
Outside diameter	in.	1.33	2.75	4.50	6.00	8.00
Inside diameter	mm	16.0	36.8	66.0	104.0	155.0
	(in.)	(0.63)	(1.45)	(2.60)	(4.09)	(6.10)
s	mm	1.0	1.6	2.0	2.0	2.0
	(in.)	(0.04)	(0.06)	(0.08)	(0.08)	(0.08)
h	mm	38.0	63.0	105.0	135.0	167.0
	(in.)	(1.50)	(2.48)	(4.13)	(5.32)	(6.58)

### Ordering Information

Stainless steel DIN 1.4301								
Tube end	Part No.	835 51	835 31	835 32	835 33	835 34	835 35	835 36
fixed	Part No.	835 51	835 31	835 32	835 33	835 34	835 35	835 36
rotatable	Part No.	835 71	835 82	835 74	835 75	835 76	835 77	835 78

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## CF Reducing Flanges



Dimensional drawing for the CF reducing flanges, fixed

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

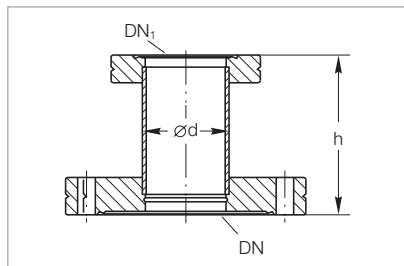
### Technical Data

DN	CF	40	63	100	100	160	160
Outside diameter	in.	2.75	4.50	6.00	6.00	8.00	8.00
DN <sub>1</sub>	CF	16	40	40	63	40	100
k	mm (in.)	27.0 (1.06)	58.7 (2.31)	58.7 (2.31)	92.2 (3.63)	58.7 (2.31)	130.0 (5.12)
h	mm (in.)	13.0 (0.51)	17.5 (0.69)	20.0 (0.79)	20.0 (0.79)	22.0 (0.87)	22.0 (0.87)
h <sub>1</sub>	mm (in.)	5.5 (0.22)	9.0 (0.35)	9.0 (0.35)	11.0 (0.43)	9.0 (0.35)	11.0 (0.43)
d	mm (in.)	16.0 (0.63)	39.0 (1.54)	39.0 (1.54)	66.0 (2.60)	39.0 (1.54)	104.0 (4.09)
d <sub>1</sub>	mm (in.)	M 4 (M 4)	M 6 (M 6)	M 6 (M 6)	M 8 (M 8)	M 6 (M 6)	M 8 (M 8)

### Ordering Information

Stainless steel DIN 1.4301	Part No.	<b>836 85</b>	<b>836 86</b>	<b>836 87</b>	<b>836 89</b>	<b>836 90</b>	<b>836 91</b>
Matching stud bolts	Part No.	<b>839 10</b>	<b>839 11</b>	<b>839 11</b>	<b>839 13</b>	<b>839 11</b>	<b>839 13</b>

## CF Reducing Pieces



Dimensional drawing for the CF reducing pieces

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

### Technical Data

DN	CF	40	63	100	100	160
Outside diameter	in.	2.75	4.50	6.00	6.00	8.00
DN <sub>1</sub>	CF	16	40	40	63	100
h	mm (in.)	45.0 (1.77)	75.0 (2.95)	75.0 (2.95)	95.0 (3.74)	105.0 (4.13)
d (tube)	mm (in.)	18.0 (0.71)	40.0 (1.57)	40.0 (1.57)	70.0 (2.76)	108.0 (4.25)

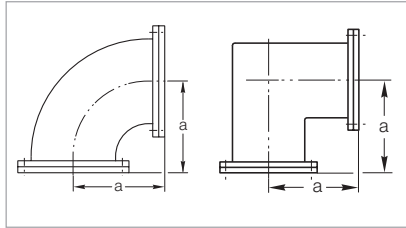
### Ordering Information

Stainless steel DIN 1.4301	Part No.	<b>837 10</b>	<b>837 15</b>	<b>837 16</b>	<b>837 19</b>	<b>837 22</b>
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.



## Pipe Bend 90°; from DN 160 CF Mitred Elbow



Dimensional drawing for the pipe bends 90° (left) and the mitred elbows (right)

For missing dimensions see “Technical Data” at the beginning of the Chapter “CF Flanges”

### Technical Data

DN	CF	16	40	63	100	160
Outside diameter	in.	1.33	2.75	4.50	6.00	8.00
a	mm (in.)	38.0 (1.50)	63.0 (2.48)	105.0 (4.13)	135.0 (5.32)	167.0 (6.58)

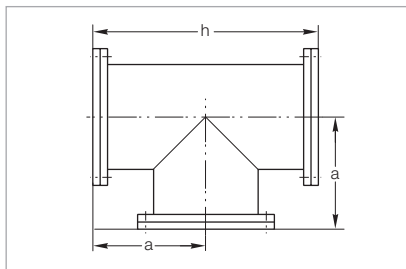
### Ordering Information

Stainless steel DIN 1.4301

Elbow 90° with a rotatable flange	Part No.	836 04	836 05	836 06	836 07	836 08
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Not suited for the mounting of turbo molecular pumps

## Tees



Dimensional drawing for the tees

For missing dimensions see “Technical Data” at the beginning of the Chapter “CF Flanges”

### Technical Data

DN	CF	16	40	63	100	160
Outside diameter	in.	1.33	2.75	4.50	6.00	8.00
a	mm (in.)	38.0 (1.50)	63.0 (2.48)	105.0 (4.13)	135.0 (5.32)	167.0 (6.58)
h	mm (in.)	76.0 (2.99)	126.0 (4.96)	210.0 (8.27)	270.0 (10.63)	334.0 (13.15)

### Ordering Information

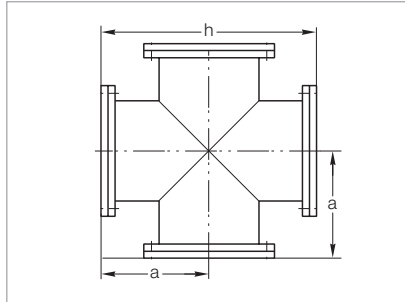
Stainless steel DIN 1.4301

Tee with a rotatable flange on each axis	Part No.	836 14	836 15	836 16	836 17	836 18
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Not suited for the mounting of turbo molecular pumps

**Important:** In the table of Chapter “General” the German designation for the type of steel is also stated in accordance with AISI.

## Crosses



Dimensional drawing for the crosses

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

## Technical Data

DN	CF	16	40	63	100	160
Outside diameter	in.	1.33	2.75	4.50	6.00	8.00
a	mm (in.)	38.0 (1.50)	63.0 (2.48)	105.0 (4.13)	135.0 (5.32)	167.0 (6.58)
h	mm (in.)	76.0 (2.99)	126.0 (4.96)	210.0 (8.27)	270.0 (10.63)	334.0 (13.15)

## Ordering Information

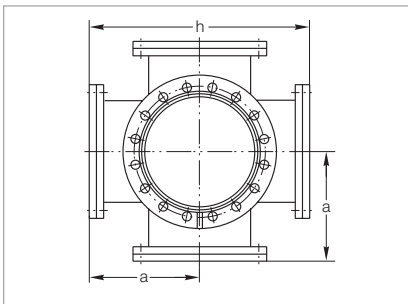
Stainless steel DIN 1.4301

Cross with a rotatable flange on each axis

Part No.	836 34	836 35	836 36	836 37	836 38
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Not suited for the mounting of turbo molecular pumps

## Double Crosses



Dimensional drawing for the double crosses

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

## Technical Data

DN	CF	40	63	100	160
Outside diameter	in.	2.75	4.50	6.00	8.00
a	mm (in.)	63.0 (2.48)	105.0 (4.13)	135.0 (5.32)	167.0 (6.58)
h	mm (in.)	126.0 (4.96)	210.0 (8.27)	270.0 (10.63)	334.0 (13.15)

## Ordering Information

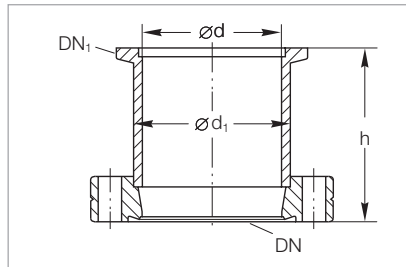
Stainless steel DIN 1.4301

Double cross with a rotatable flange on each axis

Part No.	836 45	836 46	836 47	836 48
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Not suited for the mounting of turbo molecular pumps

## CF/ISO-KF Adaptors



Dimensional drawing for the CF/ISO-KF adaptors

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

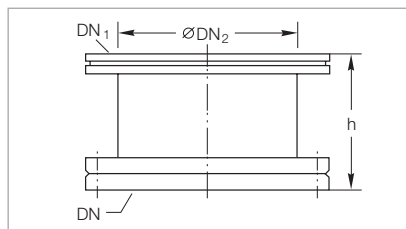
### Technical Data

DN	CF	16	16	40	40	40	63
Outside diameter	in.	1.33	1.33	2.75	2.75	2.75	4.50
DN <sub>1</sub>	ISO-KF	16	25	16	25	40	40
d	mm (in.)	16.0 (0.63)	16.0 (0.63)	16.0 (0.63)	26.0 (1.02)	37.0 (1.36)	41.0 (1.61)
h	mm (in.)	35.0 (1.38)	35.0 (1.38)	30.0 (1.18)	30.0 (1.18)	50.0 (1.97)	35.0 (1.38)
d <sub>1</sub> (tube)	mm (in.)	20.0 (0.79)	20.0 (0.79)	20.0 (0.79)	30.0 (1.18)	41.0 (1.61)	45.0 (1.77)

### Ordering Information

Stainless steel DIN 1.4301	Part No.	<b>837 81</b>	<b>837 83</b>	<b>837 82</b>	<b>837 84</b>	<b>837 36</b>	<b>837 86</b>
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## CF/ISO-K Adaptors



Dimensional drawing for the CF/ISO-K adaptors

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

### Technical Data

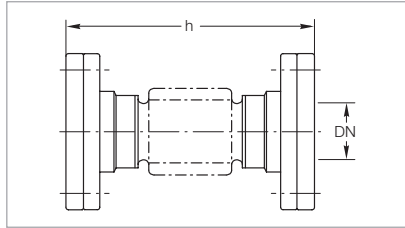
DN	CF	63	100	160
Outside diameter	in.	4.50	6.00	8.00
DN <sub>1</sub>	ISO-K	63	100	160
DN <sub>2</sub>	mm (in.)	66.0 (2.60)	104.0 (4.09)	153.0 (6.02)

### Ordering Information

Stainless steel DIN 1.4301	Part No.	<b>837 01</b>	<b>837 02</b>	<b>837 03</b>
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**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Flexible Connecting Components (CF Bellows)



Dimensional drawing for the CF bellows

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

### Technical Data

DN	CF	16	40	63	100
Outside diameter	in.	1.33	2.75	4.50	6.00
h	mm (in.)	76 ±1.5 (2.99 ±0.06)	126 ±2.0 (4.96 ±0.08)	139 ±2.0 (5.47 ±0.08)	142 ±2.0 (5.59 ±0.08)

### Ordering Information

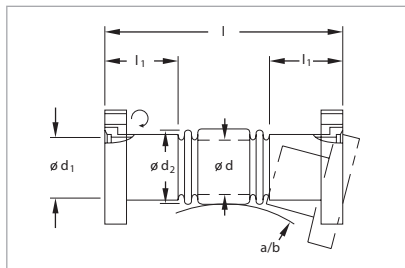
Stainless steel

CF bellows

with one rotatable flange

Part No. **880 01** **880 02** **880 03** **880 04**

## Flexible Connecting Components (CF Corrugated Hoses)



Dimensional drawing for the CF corrugated hoses

For missing dimensions see "Technical Data" at the beginning of the Chapter "CF Flanges"

### Technical Data

DN	CF	16	40	16	40	16	16
Outside diameter	in.	1.33	2.75	1.33	2.75	1.33	1.33
l	mm (in.)	250.0 (9.84)	250.0 (9.84)	500.0 (19.69)	500.0 (19.69)	750.0 (29.53)	1000.0 (39.37)
l <sub>1</sub>	mm (in.)	23.0 (0.91)	23.0 (0.91)	23.0 (0.91)	23.0 (0.91)	23.0 (0.91)	23.0 (0.91)
d	mm (in.)	15.0 (0.59)	15.0 (0.59)	15.0 (0.59)	15.0 (0.59)	15.0 (0.59)	15.0 (0.59)
d <sub>1</sub>	mm (in.)	16.0 (0.63)	16.0 (0.63)	16.0 (0.63)	16.0 (0.63)	16.0 (0.63)	16.0 (0.63)
d <sub>2</sub>	mm (in.)	22.5 (0.89)	22.5 (0.89)	22.5 (0.89)	22.5 (0.89)	22.5 (0.89)	22.5 (0.89)
a	mm (in.)	70.0 (2.76)	70.0 (2.76)	70.0 (2.76)	70.0 (2.76)	70.0 (2.76)	70.0 (2.76)
b	mm (in.)	50.0 (1.97)	50.0 (1.97)	50.0 (1.97)	50.0 (1.97)	50.0 (1.97)	50.0 (1.97)

### Ordering Information

Stainless steel

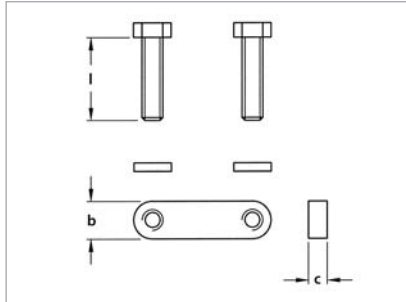
CF corrugated hose

with one rotatable flange

Part No. **885 56** **885 57** **885 68** **885 69** **885 65** **885 73**

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Bolts with Bolt Nut Plate and Washers



Dimensional drawing for the bolts with bolt nut plate and washers

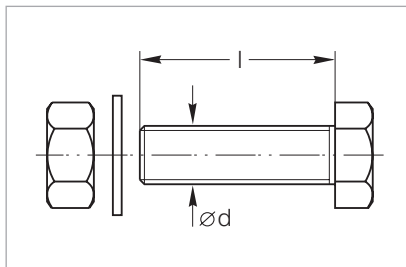
### Technical Data

DN	CF	16	40	63	100	160
Outside diameter	in.	1.33	2.75	4.50	6.00	8.00
Dimensions (d x l)	mm (in.)	M 4 x 20 (M 4 x 0.79)	M 6 x 35 (M 6 x 1.38)	M 8 x 45 (M 8 x 1.77)	M 8 x 50 (M 8 x 1.97)	M 8 x 55 (M 8 x 2.17)
l	mm (in.)	20.0 (0.79)	35.0 (1.38)	45.0 (1.77)	50.0 (1.97)	55.0 (2.15)
b	mm (in.)	7.0 (0.28)	10.0 (0.39)	12.0 (0.47)	12.0 (0.47)	12.0 (0.47)
c	mm (in.)	4.0 (0.16)	5.0 (0.20)	8.0 (0.32)	8.0 (0.32)	8.0 (0.32)
Sealing torque	Nm (lbf-in)	4 (35.40)	10 (88.51)	20 (177.02)	20.0 (177.02)	20 (177.02)
Quantity per set						
Bolts		6	6	8	16	20
Bolt nut plate		3	3	4	8	10
Washers		6	6	8	16	20

### Ordering information

Set	Part No.	838 87	838 88	838 89	83890	838 91
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## Hexagon Bolts, Set for CF Flanges



Dimensional drawing for the hexagon bolts for CF flanges

### Technical Data

DN	CF	16	40	63	100	160	200	250
Outside diameter	in.	1.33	2.75	4.50	6.00	8.00	10.00	12.00
Dimensions (d x l)	mm (in.)	M 4 x 20 (M 4 x 0.79)	M 6 x 35 (M 6 x 1.38)	M 8 x 45 (M 8 x 1.77)	M 8 x 50 (M 8 x 1.97)	M 8 x 55 (M 8 x 2.17)	M 8 x 60 (M 8 x 2.36)	M 8 x 60 (M 8 x 2.36)
Sealing torque	Nm (lbf-in)	4 (35.40)	10 (88.51)	20 (177.02)	20 (177.02)	20 (177.02)	20 (177.02)	20 (177.02)
Quantity per set								
Bolts		25	25	25	25	25	25	25
Nuts		25	25	25	25	25	25	25
Washers		25	25	25	25	25	25	25

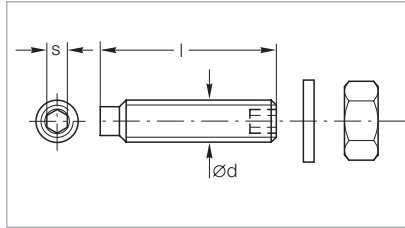
### Ordering information

Set	Part No.	839 00	839 01	838 81	839 04	839 05	839 07	839 07 <sup>1)</sup>
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<sup>1)</sup> 2 sets are required

**Important:** In the table of Chapter "General" the German designation for the type of steel is also stated in accordance with AISI.

## Set Screws, Nuts and Washers for CF Flanges



Dimensional drawing for the set screws, nuts and washers for CF flanges

### Technical Data

DN	CF	16	40	63 – 100
Dimensions (d x l)	mm (in.)	M 4 x 20 (M 4 x 0.79)	M 6 x 35 (M 6 x 1.38)	M 8 x 45 (M 8 x 1.77)
s	mm (in.)	2.0 (0.08)	3.0 (0.12)	4.0 (0.16)
Sealing torque	Nm (lbf-in)	4 (35.40)	10 (88.51)	20 (177.02)
Quantity per set				
Bolts		6	6	16
Nuts		6	6	16
Washers		6	6	16

### Ordering information

Set	Part No.	839 10	839 11	839 13
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**Important:** In the table of Chapter “General” the German designation for the type of steel is also stated in accordance with AISI.



# Observation Windows for Vacuum Systems

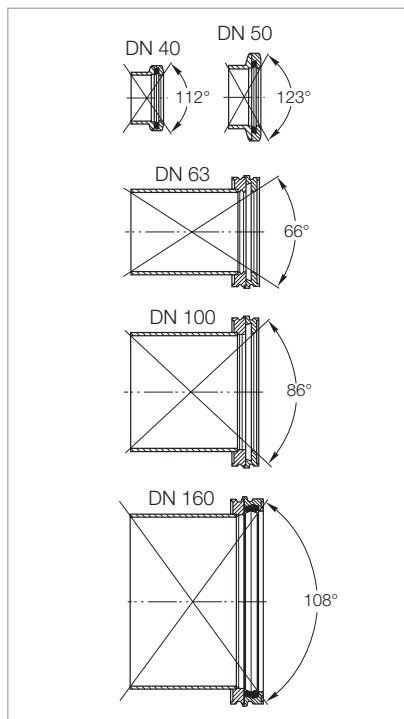


Observation of the phenomena in the vacuum chamber is very important for many vacuum processes. Measurements and monitoring can often be accomplished only by means of external instruments used under normal atmospheric pressure conditions.

This calls for highly transparent, rugged observation windows featuring a wide angle view.

## Advantages to the User

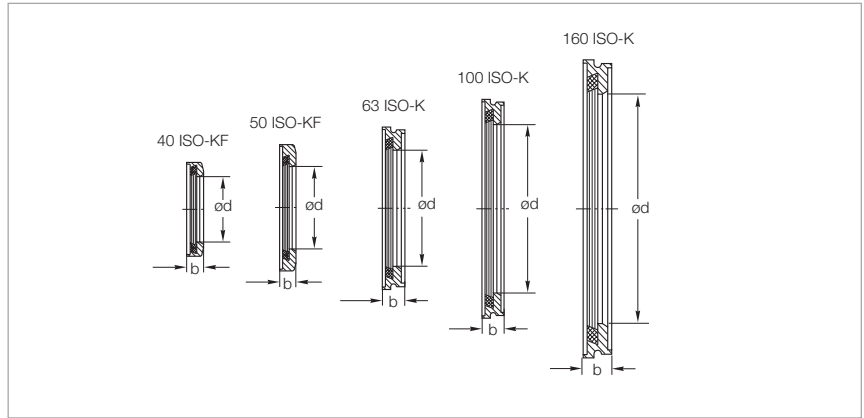
- Flat design
- Easy to fit and remove
- Easy to clean
- Wide viewing angle
- Can be baked out up to 150 °C (302 °F)
- May be combined with ISO-KF and ISO-K components
- No special mounting components are required
- The FPM (FKM) O-ring seals against the atmosphere (integrated centering ring)
- Each observation window is subjected to a leak test (thereby ensuring safe operation!)



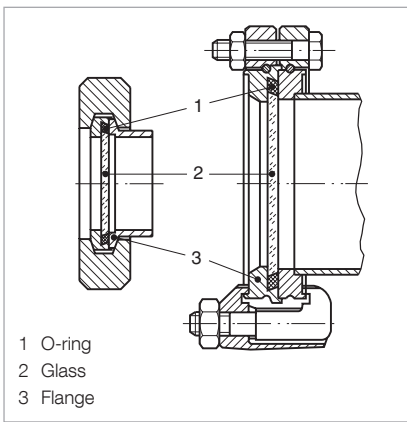
Viewing angle into vacuum chamber through observation window DN 40 ISO-KF – DN 160 ISO-K (mounting on matching flanges with tubulation)



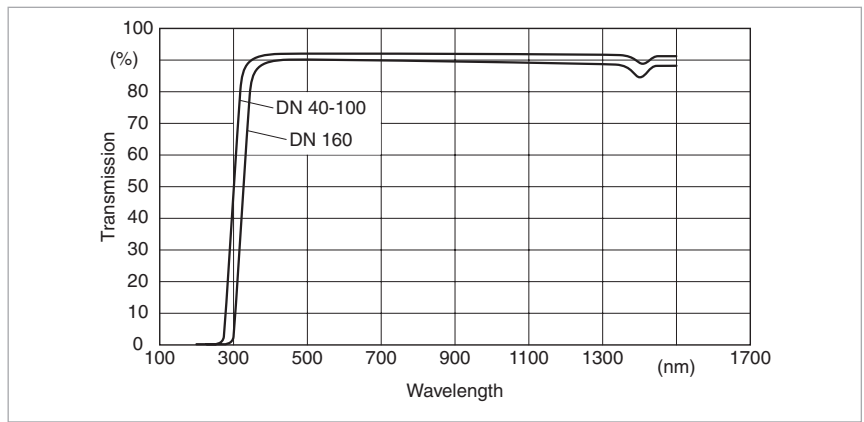
# ISO-KF/ISO-K Observation Windows



Window dimensions for the observation windows



ISO-KF and ISO-K observation windows, fully installed



Transmittance as a function of the wavelength for Leybold viewports DN 40 ISO-KF to DN 160 ISO-K for different window thicknesses

## Technical Data

## Observation Windows

DN		40 ISO-KF	50 ISO-KF	–	–	–
DN		–	–	63 ISO-K	100 ISO-K	160 ISO-K
Thickness of glass window	mm (in.)	4.0 (0.16)	4.0 (0.16)	4.0 (0.16)	5.0 (0.20)	9.0 (0.35)
Diameter of glass window	mm (in.)	44.0 (1.73)	54.0 (2.13)	75.0 (2.95)	109.0 (4.29)	160.0 (6.30)
b	mm (in.)	10.0 (0.39)	10.0 (0.39)	13.5 (0.53)	13.0 (0.51)	17.0 (0.67)
d	mm (in.)	40.0 (1.57)	50.0 (1.97)	70.0 (2.76)	102.0 (4.02)	153.0 (6.02)
Viewing angle	°	112	123	66	86	108

The glass used is a borosilicate glass (BOROFLOAT® 33) with a refractive index of  $n = 1.472$   
 Dielectric number (at 25 °C (77 °F)) 4.8 at 1 MHz  
 Flange material Stainless steel 1.4301  
 Glass material Borosilicate  
 O-ring material FPM (FKM)  
 Leak rate  $< 10^{-8}$  mbar x l/s

## Ordering Information

## Observation Windows

	Part No.	Part No.	Part No.	Part No.	Part No.
DN	40 ISO-KF	50 ISO-KF	–	–	–
DN	–	–	63 ISO-K	100 ISO-K	160 ISO-K
Observation Windows	<b>210 131</b>	<b>210 132</b>	<b>210 133</b>	<b>210 134</b>	<b>210 135</b>

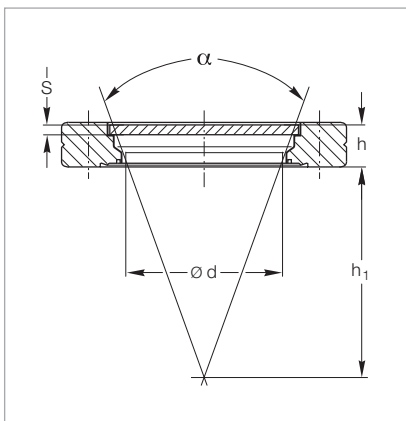
# CF Observation Windows



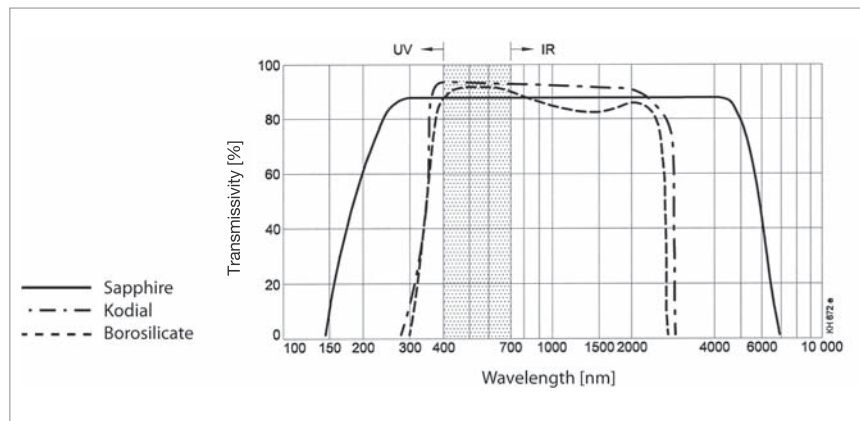
Standard glass is normally only used for visual observations, for photography of experiment details and, among other things, for pyrometer measurements.

## Advantages to the User

- Optically plane-parallel glass surface up to just before the edge
- Flange with a wide viewing angle



Dimensional drawing for CF observation windows



Optical transmissivity for the CF observation windows

## Technical Data

DN	CF	40	63	100	160
Thickness of the glass (s)	mm (in.)	3.0 (0.12)	3.5 (0.14)	6.0 (0.24)	8.0 (0.32)
Diameter of viewing area (d)	mm (in.)	38.0 (1.50)	65.0 (2.56)	90.0 (3.54)	135.0 (5.32)
Viewing angle ( $\alpha$ )	°	38.0	57	71	92
Spacing of the glass (h), approx.	mm (in.)	11.0 (0.43)	16.4 (0.65)	8.0 (0.32)	10.0 (0.39)
Viewing distance ( $h_1$ )	mm (in.)	50.0 (1.97)	50.0 (1.97)	50.0 (1.97)	50.0 (1.97)
Wavelength range	nm	400 to 3000	400 to 3000	400 to 3000	400 to 3000
Material		Vacon (compensation ring)	Vacon (compensation ring)	Vacon (compensation ring)	Vacon (compensation ring)
Mean transmission ratio	%	93 in the visible range	93 in the visible range	93 in the visible range	93 in the visible range
Type of glass		Kodial	Kodial	Kodial	Kodial
Max. heating rate	min	5	5	5	5
Max. bakeout temperature	°C (°F)	400 (752)	400 (752)	400 (752)	400 (752)

## Ordering Information

CF observation window	Part No.	210 112	210 114	210 115	210 116
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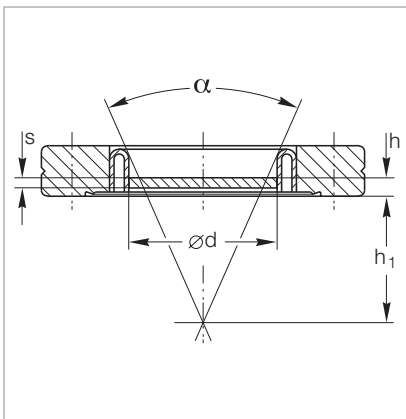
# CF Sapphire Observation Windows



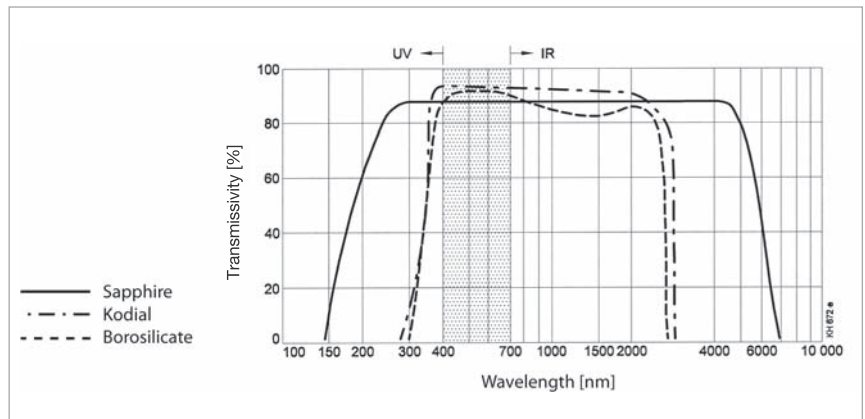
Sapphire exhibits a transmissivity range of 250 nm to 5500 nm. The infrared limit is shifted far in to the infrared range. For this reason, glass of this type is used in connection with sun simulation tests, Laser experiments, high-temperature plasma measurements and spectroscopic measurements, for example.

## Advantages to the User

- Optically plane-parallel glass surface up to just before the edge



Dimensional drawing for the CF sapphire observation windows



Optical transmissivity for the CF Sapphire observation windows

## Technical Data

DN	CF	40
Thickness of the glass (s)	mm (in.)	3.0 (0.12)
Diameter of viewing area (d)	mm (in.)	23.0 (0.91)
Viewing angle ( $\alpha$ )	°	23
Spacing of the glass (h), approx.	mm (in.)	10.0 (0.39)
Viewing distance ( $h_1$ )	mm (in.)	50.0 (1.97)
Wavelength range	nm	250 to 5500
Mean transmission ratio	%	> 80
Type of glass		Sapphire
Max. heating rate	min	5
Max. bakeout temperature	°C (°F)	400 (752)

## Ordering Information

CF sapphire observation windows	Part No.	<b>210 122</b>
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# Sales and Service

## Germany

### Leybold GmbH

Sales, Service, Support Center (3SC)  
Bonner Strasse 498  
D-50968 Cologne  
T: +49-(0)221-347 1234  
F: +49-(0)221-347 31234  
sales@leybold.com  
www.leybold.com

### Leybold GmbH

**Sales Area North**  
Branch Office Berlin  
Industriestrasse 10b  
D-12099 Berlin  
T: +49-(0)30-435 609 0  
F: +49-(0)30-435 609 10  
sales.bn@leybold.com

### Leybold GmbH

**Sales Office South**  
Branch Office Munich  
Karl-Hammerschmidt-Strasse 34  
D-85609 Aschheim-Dornach  
T: +49-(0)89-357 33 9-10  
F: +49-(0)89-357 33 9-33  
sales.mn@leybold.com  
service.mn@leybold.com

### Leybold Dresden GmbH Service Competence Center

Zur Wetterwarte 50, Haus 304  
D-01109 Dresden  
Service:  
T: +49-(0)351-88 55 00  
F: +49-(0)351-88 55 041  
info.dr@leybold.com

## Europe

### Belgium

### Leybold Nederland B.V.

**Belgisch bijkantoor**  
Leuvensesteenweg 542-9A  
B-1930 Zaventem  
Sales:  
T: +32-2-711 00 83  
F: +32-2-720 83 38  
sales.zv@leybold.com  
Service:  
T: +32-2-711 00 82  
F: +32-2-720 83 38  
service.zv@leybold.com

### France

### Leybold France S.A.S.

Parc du Technopolis, Bâtiment Beta  
3, Avenue du Canada  
F-91940 Les Ulis cedex  
Sales and Service:  
T: +33-1-69 82 48 00  
F: +33-1-69 07 57 38  
info.ctb@leybold.com  
sales.ctb@leybold.com

### Leybold France S.A.S.

Valence Factory  
640, Rue A. Bergès  
B.P. 107  
F-26501 Bourg-lès-Valence Cedex  
T: +33-4-75 82 33 00  
F: +33-4-75 82 92 69  
marketing.vc@leybold.com

## Great Britain

### Leybold UK LTD.

Unit 9  
Silverglade Business Park  
Leatherhead Road  
Chessington  
Surrey (London)  
KT9 2QL  
Sales:  
T: +44-13-7273 7300  
F: +44-13-7273 7301  
sales.ln@leybold.com  
Service:  
T: +44-13-7273 7320  
F: +44-13-7273 7303  
service.ln@leybold.com

## Italy

### Leybold Italia S.r.l.

Via Trasimeno 8  
I-20128 Mailand  
Sales:  
T: +39-02-27 22 31  
F: +39-02-27 20 96 41  
sales.mi@leybold.com  
Service:  
T: +39-02-27 22 31  
F: +39-02-27 22 32 17  
service.mi@leybold.com

## Netherlands

### Leybold Nederland B.V.

Floridadreef 102  
NL-3565 AM Utrecht  
Sales and Service:  
T: +31-(30) 242 63 30  
F: +31-(30) 242 63 31  
sales.ut@leybold.com  
service.ut@leybold.com

## Switzerland

### Leybold Schweiz AG

Hinterbergstrasse 56  
CH-6312 Steinhausen  
Warehouse and shipping address:  
Riedthofstrasse 214  
CH-8105 Regensdorf  
Sales:  
T: +41-44-308 40 50  
F: +41-44-302 43 73  
sales.zh@leybold.com  
Service:  
T: +41-44-308 40 62  
F: +41-44-308 40 60  
service.zh@leybold.com

## Spain

### Leybold Hispánica, S.A.

C/. Huelva, 7  
E-08940 Cornellá de Llobregat  
(Barcelona)  
Sales:  
T: +34-93-666 43 11  
F: +34-93-666 43 70  
sales.ba@leybold.com  
Service:  
T: +34-93-666 46 11  
F: +34-93-685 43 70  
service.ba@leybold.com

## America

### USA

### Leybold USA Inc.

5700 Mellon Road  
USA-Export, PA 15632  
T: +1-724-327-5700  
F: +1-724-325-3577  
info.ex@leybold.com  
Sales:  
T: +1-724-327-5700  
F: +1-724-333-1217  
Service:  
T: +1-724-327-5700  
F: +1-724-325-3577

## Brazil

### Leybold do Brasil

Rod. Vice-Prefeito Hermenegildo Tonolli,  
nº. 4413 - 6B  
Distrito Industrial  
Jundiá - SP  
CEP 13.213-086  
Sales and Service:  
T: +55 11 3395 3180  
F: +55 11 99467 5934  
sales.ju@leybold.com  
service.ju@leybold.com

## Asia

### P. R. China

### Leybold (Tianjin)

**International Trade Co. Ltd.**  
Beichen Economic  
Development Area (BEDA),  
No. 8 Western Shuangchen Road  
Tianjin 300400  
China  
Sales and Service:  
T: +86-400 038 8989  
T: +86-800 818 0033  
F: +86-22-2697 4061  
F: +86-22-2697 2017  
sales.tj@leybold.com  
service.tj@leybold.com

## India

### Leybold India Pvt Ltd.

No. 82(P), 4th Phase  
K.I.A.D.B. Plot  
Bommasandra Industrial Area  
Bangalore - 560 099  
Indien  
Sales and Service:  
T: +91-80-2783 9925  
F: +91-80-2783 9926  
sales.bgl@leybold.com  
service.bgl@leybold.com

## Japan

### Leybold Japan Co., Ltd.

Headquarters  
Shin-Yokohama A.K.Bldg., 4th floor  
3-23-3, Shin-Yokohama  
Kohoku-ku, Yokohama-shi  
Kanagawa-ken 222-0033  
Japan  
Sales:  
T: +81-45-471-3330  
F: +81-45-471-3323  
sales.yh@leybold.com

### Leybold Japan Co., Ltd.

Tsukuba Technical Service Center  
1959, Kami-yokoba  
Tsukuba-shi, Ibaraki-shi 305-0854  
Japan  
Service:  
T: +81-29 839 5480  
F: +81-29 839 5485  
service.iik@leybold.com

## Malaysia

### Leybold Malaysia

### Leybold Singapore Pte Ltd.

No. 1 Jalan Hi-Tech 2/6  
Kulim Hi-Tech Park  
Kulim, Kedah Darul  
Aman 09000  
Malaysia  
Sales and Service:  
T: +604 4020 222  
F: +604 4020 221  
sales.ku@leybold.com  
service.ku@leybold.com

## South Korea

### Leybold Korea Ltd.

3F. Jellzone 2 Tower  
Jeongja-dong 159-4  
Bundang-gu Sungnam-si  
Gyeonggi-do  
Bundang 463-384, Korea  
Sales:  
T: +82-31 785 1367  
F: +82-31 785 1359  
sales.bd@leybold.com  
Service:  
623-7, Upsilon-Dong  
Cheonan-Si  
Chungcheongnam-Do  
Korea 330-290  
T: +82-41 589 3035  
F: +82-41 588 0166  
service.cn@leybold.com

## Singapore

### Leybold Singapore Pte Ltd.

42 Loyang Drive  
Loyang Industrial Estate  
Singapore 508962  
Singapore  
Sales and Service:  
T: +65-6303 7030  
F: +65-6773 0039  
sales.sg@leybold.com  
service.sg@leybold.com

## Taiwan

### Leybold Taiwan Ltd.

No 416-1, Sec. 3  
Chunghsin Rd., Chutung  
Hsinchu County 310  
Taiwan, R.O.C.  
Sales and Service:  
T: +886-3-500 1688  
F: +886-3-583 3999  
sales.hc@leybold.com  
service.hc@leybold.com

## Headquarter

### Leybold GmbH

Bonner Strasse 498  
D-50968 Cologne  
T: +49-(0)221-347-0  
F: +49-(0)221-347-1250  
info@leybold.com



www.leybold.com